SCHAEFFLER



Torque Motors RIB Series

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Benefits of rotary direct drives

Performance

No distortion of the motion profile

There is no elasticity, no play, no friction and no hysteresis in the drive train resulting from transmission or coupling elements.

Multi-pole motor

High torques are produced as a result of the multi-pole design. These torques are available from just above stall up to the continuous rated speed.

Thin, ring-shaped rotor

The motor has low inertia based on the thin, ring-shaped design with a large, free inner diameter, which yields high acceleration rates.

Direct position measurement

Direct position measurement and the rigid mechanical structure enable highly precise, dynamic positioning operations.

Controller compatibility

Schaeffler Industrial Drives torque motors are compatible with all standard controllers.

Operating costs

No additional moving parts

This reduces the effort of installing, adjusting and maintaining the drive assembly.

Minimal wear in the drive train

The drive train has a very long service life, even if subjected to extreme alternating loads, reducing machine downtime.

High availability

In addition to the longer service life and reduced wear, the robustness of the torque motors increases the availability of the overall machine.

Energy efficiency

Heat is reduced to a minimum, thus saving energy in the frequency converter and heat exchanger.

Design

Hollow shaft

The hollow shaft with a large inner diameter makes integration or lead-through of other assemblies possible (shafts, rotary distributors, supply lines, etc.). Bearing level, generation of force and effective working area can be located very close to one another.

Installation of primary part

The ring for the primary part can be easily integrated in the machine design due to the small space requirement (thin ring).

Small height

A very compact and low profile design with a high torque is achieved in combination with the large, free inner diameter (hollow shaft).

Few parts

The optimally engineered design makes it easier to integrate the active motor components into the final machine assembly. There are only a few, very durable parts, which minimizes the failure rate (= high MTBF*).

^{*}MTBF: Mean time between failures

Features, benefits, applications

Features

RIB torque motors are slotted, permanent magnet excited AC synchronous direct drive motors with an internal rotor. The primary part is a fully cast stator with external liquid cooling. The secondary part comprises an interference ring with a large internal diameter and permanent magnets attached on the outside.

This motor series is optimised for maximum efficiency, which means: maximum torque in the available installation space at continuous speed and low power losses. The usable torque is available over a very large range. RIB motors are designed for high circumferential speeds in the air gap. The low torque fluctuations allow the motors to be used for precision applications.

RIB torque motors are offered:

- with stator heights in increments of 25 mm
- with various standard windings for different speeds
- in standard sizes



Standard: axial cable outlet



Option: tangential cable outlet



Option: radial cable outlet

Benefits

- Optimised for low power loss
- High dynamic response and system rigidity
- Compact design
- Maintenance-free
- Good synchronisation characteristics
- Reduced energy consumption with customised winding designs
- · Cost savings through downsizing
- Higher machine accuracy due to reduced heat from the motor

Applications

- Machine tools (direct drive, CNC axis)
- NC rotary tables (direct drive)
- Indexing tables (cycle)
- Radial precision tracking units
- Automation technology
- Printing and packaging machines
- Servo presses

Type designation

RIB series, primary part

| | XXXXX-3P-DxH-X-X-X-PRIM |
|---|-------------------------|
| | |
| Short designation, motor RIB RIB series, internal running motor | |
| Model code | |
| Number of motor phases | |
| 3P 3-phase | |
| Motor size | |
| Effective air gap diameter x active height [mm] | |
| Winding type | |
| XX Application-specific | |
| Temperature monitoring | |
| P PTC and Pt1000 | |
| Commutation type | |
| O Without sensors, measuring system commutated | |
| Model variant | |
| M Standard built-in component | |
| K With cooling in the ring (additional ring provided by Schaeffler Industrial Drives) | |
| Motor part | |
| PRIM Primary part | |

Type designation

RIB series, secondary part

XXXX-3P-DxH-X-SEK

Short designation, motor

RI Internal running motor

Model code

Number of motor phases

3P 3-phase

Motor size

Effective air gap diameter x active height [mm]

Model variant

M Standard built-in component

Motor part

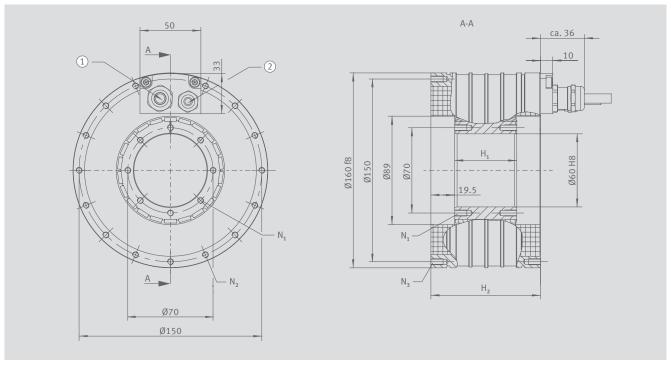
SEK Secondary part

Cutaway model of an RIB torque motor



RIB11-3P-89xH

Drawing and mechanical parameters



Drawing RIB11-3P-89xH ① Motor cable ② Sensor cable

| Motor size | | | 89x25 | 89x50 | 89x75 | 89x100 | 89x125 | 89x150 |
|---|-------------------|-------|---------|------------|-------------------|--------|-------------|--------|
| Fastening thread of rotor | N_1 | | M5 | x10, 8x (4 | 15°) | M5x | 10, 16x (2 | 2.5°) |
| Fastening thread of stator (cable side) | N_2 | | M5x | M5× | 5x10, 15x (22.5°) | | | |
| Fastening thread of stator | N ₃ | | M5x | 10, 16x (2 | 2.5°) | M5x | 10, 16x (2) | 2.5°) |
| Height of rotor | H ₁ | mm | 26.0 | 51.0 | 76.0 | 101.0 | 126.0 | 151.0 |
| Height of stator | H ₂ | mm | 70.0 | 90.0 | 110.0 | 140.0 | 165.0 | 190.0 |
| Rotor mass | $m_{_1}$ | kg | 0.5 | 1.1 | 1.6 | 2.2 | 2.7 | 3.2 |
| Stator mass | $\mathrm{m_{_2}}$ | kg | 5.1 | 7.2 | 9.3 | 11.8 | 14.1 | 16.3 |
| Moment of inertia of rotor | J | kgm² | 0.00075 | 0.0015 | 0.00225 | 0.0030 | 0.00375 | 0.0045 |
| Axial attraction | F _a | kN | 0.1 | 0.1 | 0.1 | 0.1 | 0.1 | 0.1 |
| Radial attraction | F _r | kN/mm | 0.5 | 1.0 | 1.5 | 2.0 | 2.4 | 2.9 |
| Number of pole pairs | Р | | 11 | 11 | 11 | 11 | 11 | 11 |

Subject to modifications without prior notification, where they serve technical progress. Tolerance range for values: $\pm 10\%$ We would be glad to provide additional data and drawings on request.

We recommend a detailed application review by our engineering team for suitable motor selection.

RIB11-3P-89xH

Performance data

| Motor size | | | 89x25 | 89x25 | 89x50 | 89x50 | 89x75 | 89x75 |
|---|------------------|---------------------|-------------|-------|-------|-------|-------|-------|
| Winding variant | | | Z0.9 | Z1.7 | Z0.9 | Z1.7 | Z0.9 | Z1.7 |
| Ultimate torque (1 s) at I _u | T _u | Nm | 33 | 33 | 72 | 72 | 110 | 110 |
| Peak torque (saturation range) at I _p | T _p | Nm | 30 | 30 | 67 | 67 | 102 | 102 |
| Continuous torque, cooled at I _{cw} | T _{cw} | Nm | 19 | 19 | 42 | 42 | 62 | 62 |
| Continuous torque, not cooled at I _c | T _c | Nm | 7 | 7 | 15 | 15 | 23 | 23 |
| Stall torque, cooled at I _{sw} | T_{sw} | Nm | 14.4 | 14.4 | 31.6 | 31.6 | 46.4 | 46.4 |
| Cogging torque at I = 0 | T _{cog} | Nm | 0.10 | 0.10 | 0.21 | 0.21 | 0.32 | 0.32 |
| Knee speed at I_{cw} and U_{DCL} | n _{lw} | rpm | 1668 | 3419 | 790 | 1647 | 512 | 1091 |
| Continuous speed (S1), cooled at I _{cw} | n_{lwS1} | rpm | 682 | 682 | 682 | 682 | 512 | 682 |
| Ultimate current (1 s) | l _u | A_{rms} | 21.1 | 42.2 | 21.1 | 42.2 | 21.1 | 42.2 |
| Peak current (saturation range) | l _p | A_{rms} | 16.9 | 33.8 | 16.9 | 33.8 | 16.9 | 33.8 |
| Continuous current, cooled at P _{lw} | I _{cw} | A_{rms} | 7.7 | 15.4 | 8.4 | 16.9 | 8.3 | 16.5 |
| Continuous current, not cooled at P _{lc} | I _c | A_{rms} | 2.5 | 5.1 | 2.9 | 5.8 | 3.0 | 5.9 |
| Stall current, cooled | Isw | A_{rms} | 5.6 | 11.1 | 6.1 | 12.1 | 5.9 | 11.9 |
| Power loss at T _p (25°C) | P_{lp} | W | 1971 | 1971 | 2957 | 2957 | 4337 | 4337 |
| Power loss at T _{cw} | P _{lw} | W | 556 | 556 | 995 | 995 | 1401 | 1401 |
| Power loss at T _c (25°C) | P_{lc} | W | 44 | 44 | 89 | 89 | 133 | 133 |
| Motor constant (25°C) | k _m | Nm/√W | 0.99 | 0.99 | 1.61 | 1.61 | 2.00 | 2.00 |
| Torque constant | k _T | Nm/A _{rms} | 2.6 | 1.3 | 5.2 | 2.6 | 7.8 | 3.9 |
| Back EMF constant, phase to phase | k _u | V/(rad/s) | 2.1 | 1.1 | 4.2 | 2.1 | 6.4 | 3.2 |
| Electrical resistance, phase to phase | R ₂₅ | Ω | 4.6 | 1.2 | 6.9 | 1.7 | 10.1 | 2.5 |
| Inductance, phase to phase | L | mH | 25.0 | 6.3 | 47.5 | 11.9 | 71.3 | 17.8 |
| Cooling water flow | dV/dt | l/min | 1.6 | 1.6 | 2.9 | 2.9 | 4.0 | 4.0 |
| Cooling water temperature difference | ΔЭ | K | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 |
| Motor temperature switch-off threshold | в | °C | 110 | 110 | 110 | 110 | 110 | 110 |
| DC link voltage | U _{DCL} | V | 600 | 600 | 600 | 600 | 600 | 600 |

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We recommend a detailed application review by our engineering team for suitable motor selection.

RIB11-3P-89xH

Performance data

| Size | | | 89x100 | 89x100 | 89x125 | 89x125 | 89x150 | 89x150 |
|---|-------------------------|--------------------------------|--------|-------------|-------------|-------------|--------|--------|
| Winding variant | | | Z1.4 | Z2.7 | Z1.4 | Z2.7 | Z1.4 | Z2.7 |
| Ultimate torque (1 s) at I | T _u | Nm | 147 | 147 | 184 | 184 | 221 | 221 |
| Peak torque (saturation range) at I _p | T_{p} | Nm | 134 | 134 | 167 | 167 | 200 | 200 |
| Continuous torque, cooled at I _{cw} | T_{cw} | Nm | 79 | 79 | 100 | 100 | 121 | 121 |
| Continuous torque, not cooled at I _c | T_c | Nm | 31 | 31 | 40 | 40 | 49 | 49 |
| Stall torque, cooled at I _{sw} | T_{sw} | Nm | 59.8 | 59.8 | 75.6 | 75.6 | 91.3 | 91.3 |
| Cogging torque at I = 0 | T_{cog} | Nm | 0.43 | 0.43 | 0.53 | 0.53 | 0.64 | 0.64 |
| Knee speed at I_{cw} and U_{DCL} | n_{lw} | rpm | 682 | 1430 | 532 | 1127 | 434 | 928 |
| Continuous speed (S1), cooled at I _{cw} | \boldsymbol{n}_{lwS1} | rpm | 682 | 682 | 532 | 682 | 434 | 682 |
| Ultimate current (1 s) | l _u | A_{rms} | 35.5 | 70.9 | 35.5 | 70.9 | 35.5 | 70.9 |
| Peak current (saturation range) | l _p | \boldsymbol{A}_{rms} | 28.4 | 56.7 | 28.4 | 56.7 | 28.4 | 56.7 |
| Continuous current, cooled at P _{lw} | I _{cw} | A_{rms} | 13.4 | 26.8 | 13.5 | 27.1 | 13.6 | 27.3 |
| Continuous current, not cooled at P _{lc} | l _c | A_{rms} | 5.0 | 10.0 | 5.1 | 10.3 | 5.3 | 10.5 |
| Stall current, cooled | Isw | A_{rms} | 9.6 | 19.3 | 9.8 | 19.5 | 9.8 | 19.7 |
| Power loss at T _p (25°C) | P_{lp} | W | 5723 | 5723 | 6783 | 6783 | 7737 | 7737 |
| Power loss at T _{cw} | \boldsymbol{P}_{lw} | W | 1725 | 1725 | 2090 | 2090 | 2419 | 2419 |
| Power loss at T _c (25°C) | P_{lc} | W | 177 | 177 | 221 | 221 | 266 | 266 |
| Motor constant (25°C) | $k_{_{m}}$ | Nm/√W | 2.32 | 2.32 | 2.67 | 2.67 | 3.00 | 3.00 |
| Torque constant | $k_{_{\mathrm{T}}}$ | $\mathrm{Nm/A}_{\mathrm{rms}}$ | 6.2 | 3.1 | 7.7 | 3.9 | 9.3 | 4.6 |
| Back EMF constant, phase to phase | k_u | V/(rad/s) | 5.1 | 2.5 | 6.3 | 3.2 | 7.6 | 3.8 |
| Electrical resistance, phase to phase | R ₂₅ | Ω | 4.7 | 1.2 | 5.6 | 1.4 | 6.4 | 1.6 |
| Inductance, phase to phase | L | mH | 33.7 | 8.4 | 42.1 | 10.5 | 50.5 | 12.6 |
| Cooling water flow | dV/dt | l/min | 4.9 | 4.9 | 6.0 | 6.0 | 6.9 | 6.9 |
| Cooling water temperature difference | Δ9 | K | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 |
| Motor temperature switch-off threshold | в | °C | 110 | 110 | 110 | 110 | 110 | 110 |
| DC link voltage | U _{DCL} | V | 600 | 600 | 600 | 600 | 600 | 600 |

Subject to modifications without prior notification, where they serve technical progress. Tolerance range for values: ±10%

We are happy to provide mandatory data and drawings on request. We recommend enlisting the help of our engineers with regard to motor dimensioning.

More performance and precision thanks to a modular system for rotary tables and swivel-type axes

In directly driven rotary tables and swivel-type axes, the torque motor, the rotary table bearing and the angular measuring system constitute a complex system with a large number of interactions regarding heat flow, cogging, speed and acceleration capability, rigidity, frictional torque and positioning accuracy. It is therefore highly beneficial if all three components are provided by a single source and are perfectly matched to each other in one modular system.

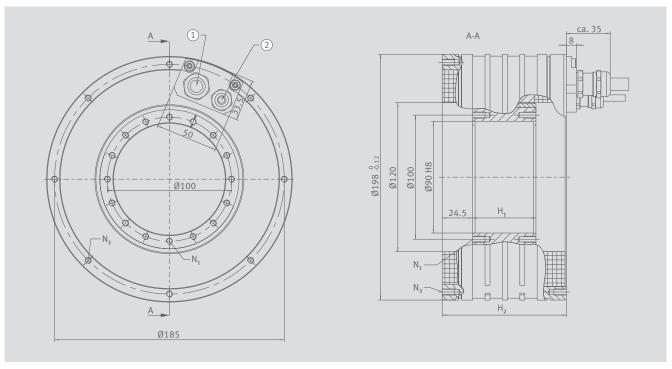
Schaeffler Industrial Drives offers torque motor series for an extremely wide range of applications, while Schaeffler offers bearing series and an angular measuring system integrated into the bearing.





Modular system for rotary tables (OBR)

Drawing and mechanical parameters



Drawing RIB11-3P-120xH ① Motor cable ② Sensor cable

| Motor size | | | 120x25 | 120x50 | 120x75 | 120x100 | 120x125 | 120x150 |
|---|-------------------|-------|-------------------------------|-------------|--------------------|---------|------------|---------|
| Fastening thread of rotor | N ₁ | | M5x | 10, 16x (2 | 2.5°) | М6х | 10, 16x (2 | 2.5°) |
| Fastening thread of stator (cable side) | N_2 | | M5 | 5x10, 8x (4 | M5x10, 15x (22.5°) | | | |
| Fastening thread of stator | N ₃ | | M5x10, 8x (45°) M5x10, 16x (2 | | | | | |
| Height of rotor | H ₁ | mm | 26.0 | 51.0 | 76.0 | 101.0 | 126.0 | 151.0 |
| Height of stator | H_2 | mm | 80.0 | 100.0 | 120.0 | 150.0 | 175.0 | 200.0 |
| Rotor mass | m ₁ | kg | 0.9 | 1.7 | 2.6 | 3.4 | 4.3 | 5.1 |
| Stator mass | $\mathrm{m_{_2}}$ | kg | 7.9 | 10.8 | 13.7 | 17.2 | 20.4 | 23.6 |
| Moment of inertia of rotor | J | kgm² | 0.0046 | 0.0092 | 0.0138 | 0.0184 | 0.0230 | 0.0276 |
| Axial attraction | F _a | kN | 0.16 | 0.16 | 0.16 | 0.16 | 0.16 | 0.16 |
| Radial attraction | F_{r} | kN/mm | 0.5 | 0.9 | 1.4 | 1.8 | 2.2 | 2.7 |
| Number of pole pairs | Р | | 11 | 11 | 11 | 11 | 11 | 11 |

Subject to modifications without prior notification, where they serve technical progress. Tolerance range for values: $\pm 10\%$ We would be glad to provide additional data and drawings on request.

We recommend a detailed application review by our engineering team for suitable motor selection.

Performance data

| Motor size | | | 120x25 | 120x25 | 120x50 | 120x75 | 120x75 |
|---|-------------------|---------------------|--------|--------|--------|--------|--------|
| Winding variant | | | Z0.7 | Z1.5 | Z1.5 | Z1.4 | Z2.9 |
| Ultimate torque (1 s) at I _u | T _u | Nm | 68 | 68 | 157 | 236 | 236 |
| Peak torque (saturation range) at I _p | T _p | Nm | 62 | 62 | 139 | 208 | 208 |
| Continuous torque, cooled at I _{cw} | T _{cw} | Nm | 32 | 32 | 77 | 126 | 126 |
| Continuous torque, not cooled at I _c | T _c | Nm | 10 | 10 | 26 | 45 | 45 |
| Stall torque, cooled at I _{sw} | T_{sw} | Nm | 25 | 25 | 59 | 97 | 97 |
| Cogging torque at I = 0 | T _{cog} | Nm | 0.2 | 0.2 | 0.4 | 0.6 | 0.6 |
| Knee speed at I_{cw} and U_{DCL} | n _{lw} | rpm | 886 | 1843 | 849 | 479 | 1005 |
| Continuous speed (S1), cooled at I _{cw} | n _{lwS1} | rpm | 682 | 682 | 682 | 479 | 682 |
| Ultimate current (1 s) | I _u | A_{rms} | 18.0 | 36.1 | 36.1 | 32.2 | 64.5 |
| Peak current (saturation range) | l _p | A_{rms} | 14.4 | 28.8 | 28.8 | 25.8 | 51.6 |
| Continuous current, cooled at P _{lw} | I _{cw} | A_{rms} | 6.4 | 12.7 | 14.1 | 13.7 | 27.5 |
| Continuous current, not cooled at P _{lc} | I _c | A_{rms} | 1.9 | 3.7 | 4.7 | 4.8 | 9.6 |
| Stall current, cooled | Isw | A_{rms} | 4.8 | 9.6 | 10.6 | 10.3 | 20.6 |
| Power loss at T _p (25°C) | P_{lp} | W | 2472 | 2472 | 3794 | 4425 | 4425 |
| Power loss at T _{cw} | P_{lw} | W | 651 | 651 | 1222 | 1697 | 1697 |
| Power loss at T _c (25°C) | P_{lc} | W | 41 | 41 | 102 | 153 | 153 |
| Motor constant (25°C) | k _m | Nm/√W | 1.51 | 1.51 | 2.62 | 3.63 | 3.63 |
| Torque constant | k _T | Nm/A _{rms} | 5.2 | 2.6 | 5.6 | 9.4 | 4.7 |
| Back EMF constant, phase to phase | k _u | V/(rad/s) | 4.2 | 2.1 | 4.6 | 7.7 | 3.8 |
| Electrical resistance, phase to phase | R ₂₅ | Ω | 7.92 | 1.98 | 3.04 | 4.44 | 1.11 |
| Inductance, phase to phase | L | mH | 51.37 | 12.84 | 23.51 | 42.81 | 10.70 |
| Cooling water flow | dV/dt | l/min | 1.9 | 1.9 | 3.5 | 4.9 | 4.9 |
| Cooling water temperature difference | Δ9 | K | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 |
| Motor temperature switch-off threshold | 9 | °C | 110 | 110 | 110 | 110 | 110 |
| DC link voltage | U _{DCL} | V | 600 | 600 | 600 | 600 | 600 |

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We recommend a detailed application review by our engineering team for suitable motor selection.

Performance data

| Motor size | | | 120x100 | 120x100 | 120x125 | 120x125 | 120x150 | 120x150 |
|--|--------------------------------|--------------------------------|---------|---------|-------------|---------|---------|---------|
| Winding variant | | | Z1.4 | Z2.9 | Z1.4 | Z2.9 | Z1.5 | Z2.9 |
| Ultimate torque (1 s) at I _u | T _u | Nm | 314 | 314 | 393 | 393 | 471 | 471 |
| Peak torque (saturation range) at I_p | T_p | Nm | 277 | 277 | 346 | 346 | 416 | 416 |
| Continuous torque, cooled at I cw | T_{cw} | Nm | 171 | 171 | 219 | 219 | 250 | 264 |
| Continuous torque, not cooled at I_c | T_c | Nm | 62 | 62 | 80 | 80 | 92 | 98 |
| Stall torque, cooled at I _{sw} | T_{sw} | Nm | 131 | 131 | 167 | 167 | 191 | 202 |
| Cogging torque at I = 0 | T_{cog} | Nm | 0.8 | 0.8 | 1.0 | 1.0 | 1.3 | 1.3 |
| Knee speed at $\rm I_{cw}$ and $\rm U_{DCL}$ | n _{lw} | rpm | 356 | 758 | 276 | 598 | 260 | 495 |
| Continuous speed (S1), cooled at I _{cw} | $\boldsymbol{n}_{\text{lwS1}}$ | rpm | 356 | 682 | 276 | 598 | 260 | 495 |
| Ultimate current (1 s) | l _u | A_{rms} | 32.2 | 64.5 | 32.2 | 64.5 | 36.1 | 64.5 |
| Peak current (saturation range) | l _p | A_{rms} | 25.8 | 51.6 | 25.8 | 51.6 | 28.8 | 51.6 |
| Continuous current, cooled at P_{lw} | I _{cw} | A_{rms} | 13.9 | 27.9 | 14.3 | 28.6 | 15.2 | 28.8 |
| Continuous current, not cooled at P_{lc} | l _c | A_{rms} | 5.0 | 10.0 | 5.1 | 10.2 | 5.5 | 10.4 |
| Stall current, cooled | l _{sw} | A_{rms} | 10.5 | 20.9 | 10.7 | 21.4 | 11.4 | 21.6 |
| Power loss at T _p (25°C) | P_{lp} | W | 5454 | 5454 | 6483 | 6483 | 8393 | 7512 |
| Power loss at T _{cw} | P_{lw} | W | 2153 | 2153 | 2688 | 2688 | 3158 | 3158 |
| Power loss at T _c (25°C) | P_{lc} | W | 205 | 205 | 256 | 256 | 307 | 307 |
| Motor constant (25°C) | $k_{_{m}}$ | Nm/√W | 4.36 | 4.36 | 5.00 | 5.00 | 5.28 | 5.58 |
| Torque constant | $k_{\scriptscriptstyle T}$ | $\mathrm{Nm/A}_{\mathrm{rms}}$ | 12.5 | 6.2 | 15.6 | 7.8 | 16.8 | 9.4 |
| Back EMF constant, phase to phase | k_u | V/(rad/s) | 10.2 | 5.1 | 12.8 | 6.4 | 13.7 | 7.7 |
| Electrical resistance, phase to phase | R ₂₅ | Ω | 5.47 | 1.37 | 6.50 | 1.62 | 6.72 | 1.88 |
| Inductance, phase to phase | L | mH | 54.13 | 13.53 | 66.20 | 16.55 | 62.07 | 19.42 |
| Cooling water flow | dV/dt | l/min | 6.2 | 6.2 | 7.7 | 7.7 | 9.0 | 9.0 |
| Cooling water temperature difference | Δ9 | К | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 |
| Motor temperature switch-off threshold | 9 | °C | 110 | 110 | 110 | 110 | 110 | 110 |
| DC link voltage | U _{DCL} | V | 600 | 600 | 600 | 600 | 600 | 600 |

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We are happy to provide mandatory data and drawings on request. We recommend enlisting the help of our engineers with regard to motor dimensioning.

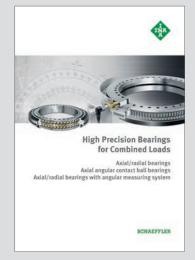
The ideal bearing for every application

The rotary table bearings from Schaeffler enable rotary table designs for every field of application. The focus is always on maximising customer benefits in terms of productivity and component quality. With maximum rigidity and the lowest possible frictional torques, they are also ideal for use with direct drives.





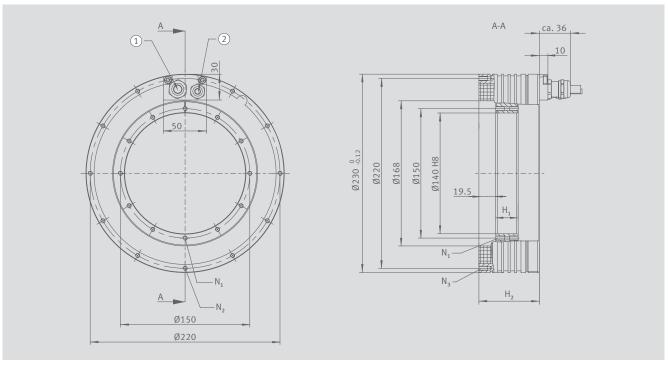
Rotary table bearings YRTC-XL, YRTS & ZKLDF (ORY)





High precision bearings for combined loads (TPI 120)

Drawing and mechanical parameters



Drawing RIB17-3P-168xH ① Motor cable ② Sensor cable

| Motor size | | | 168x25 | 168x50 | 168x75 | 168x100 | 168x125 | 168x150 | 168x175 |
|---|----------------|-------|------------------|-----------|------------------|------------|------------------|------------------|-----------|
| Fastening thread of rotor | N_1 | | M5x10, | 12x (30°) | M5 | x10, 24x (| 15°) | M6x10, | 24x (15°) |
| Fastening thread of stator (cable side) | N_2 | | M5x10, 11x (30°) | | M5x10, 21x (15°) | | | M5x10, 21x (15°) | |
| Fastening thread of stator | N ₃ | | M5x10, | 12x (30°) | M5 | x10, 24x (| M5x10, 24x (15°) | | |
| Height of rotor | H ₁ | mm | 26.0 | 51.0 | 76.0 | 101.0 | 126.0 | 151.0 | 176.0 |
| Height of stator | H_2 | mm | 70.0 | 90.0 | 115.0 | 140.0 | 165.0 | 190.0 | 215.0 |
| Rotor mass | $m_{_1}$ | kg | 1.2 | 2.4 | 3.6 | 4.8 | 6.0 | 7.2 | 8.4 |
| Stator mass | $\mathrm{m_2}$ | kg | 7.2 | 10.1 | 13.3 | 16.5 | 19.8 | 23.0 | 26.2 |
| Moment of inertia of rotor | J | kgm² | 0.0071 | 0.0141 | 0.0211 | 0.0282 | 0.0353 | 0.0424 | 0.0494 |
| Axial attraction | F _a | kN | 0.28 | 0.28 | 0.28 | 0.28 | 0.28 | 0.28 | 0.28 |
| Radial attraction | F _r | kN/mm | 1.0 | 2.0 | 3.0 | 3.9 | 4.9 | 5.9 | 6.8 |
| Number of pole pairs | Р | | 17 | 17 | 17 | 17 | 17 | 17 | 17 |

Subject to modifications without prior notification, where they serve technical progress. Tolerance range for values: $\pm 10\%$ We would be glad to provide additional data and drawings on request.

We recommend a detailed application review by our engineering team for suitable motor selection.

Performance data

| Motor size | | | 168x25 | 168x25 | 168x50 | 168x50 | 168x75 | 168x75 |
|---|----------------------------|--------------------------------|-------------|--------|--------|--------|--------|--------|
| Winding variant | | | Z0.7 | Z1.4 | Z0.7 | Z1.4 | Z1.8 | Z3.4 |
| Ultimate torque (1 s) at I _u | T _u | Nm | 130 | 130 | 272 | 272 | 408 | 408 |
| Peak torque (saturation range) at I _p | T_{p} | Nm | 112 | 112 | 233 | 233 | 350 | 350 |
| Continuous torque, cooled at I _{cw} | T_{cw} | Nm | 58 | 58 | 123 | 123 | 185 | 185 |
| Continuous torque, not cooled at I _c | T_c | Nm | 16 | 16 | 37 | 37 | 58 | 58 |
| Stall torque, cooled at I _{sw} | T_{sw} | Nm | 43 | 43 | 90 | 90 | 137 | 137 |
| Cogging torque at I = 0 | T_{cog} | Nm | 0.59 | 0.59 | 1.16 | 1.16 | 1.69 | 1.69 |
| Knee speed at I_{cw} and U_{DCL} | \boldsymbol{n}_{lw} | rpm | 585 | 1242 | 272 | 602 | 504 | 1061 |
| Continuous speed (S1), cooled at I _{cw} | $n_{_{lwS1}}$ | rpm | 441 | 441 | 272 | 441 | 441 | 441 |
| Ultimate current (1 s) | l _u | A_{rms} | 19.3 | 38.7 | 19.3 | 38.7 | 48.6 | 97.3 |
| Peak current (saturation range) | l _p | A_{rms} | 15.5 | 30.9 | 15.5 | 30.9 | 38.9 | 77.8 |
| Continuous current, cooled at P _{lw} | l _{cw} | A_{rms} | 6.9 | 13.8 | 7.2 | 14.5 | 18.4 | 36.8 |
| Continuous current, not cooled at P _{lc} | I _c | A_{rms} | 1.9 | 3.7 | 2.2 | 4.3 | 5.7 | 11.4 |
| Stall current, cooled | Isw | A_{rms} | 5.0 | 10.0 | 5.3 | 10.5 | 13.4 | 26.7 |
| Power loss at T _p (25°C) | P_{lp} | W | 3402 | 3402 | 5053 | 5053 | 6975 | 6975 |
| Power loss at T _{cw} | P_{lw} | W | 912 | 912 | 1487 | 1487 | 2098 | 2098 |
| Power loss at T _c (25°C) | P_{lc} | W | 50 | 50 | 99 | 99 | 149 | 149 |
| Motor constant (25°C) | $k_{_{m}}$ | Nm/√W | 2.25 | 2.25 | 3.73 | 3.73 | 4.76 | 4.76 |
| Torque constant | $k_{\scriptscriptstyle T}$ | $\mathrm{Nm/A}_{\mathrm{rms}}$ | 8.5 | 4.2 | 17.1 | 8.6 | 10.2 | 5.1 |
| Back EMF constant, phase to phase | k _u | V/(rad/s) | 6.9 | 3.5 | 14.0 | 7.0 | 8.3 | 4.2 |
| Electrical resistance, phase to phase | R ₂₅ | Ω | 9.5 | 2.4 | 14.1 | 3.5 | 3.1 | 0.8 |
| Inductance, phase to phase | L | mH | 37.3 | 9.3 | 69.3 | 17.3 | 16.1 | 4.0 |
| Cooling water flow | dV/dt | l/min | 2.6 | 2.6 | 4.3 | 4.3 | 6.0 | 6.0 |
| Cooling water temperature difference | Δ9 | K | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 |
| Motor temperature switch-off threshold | в | °C | 110 | 110 | 110 | 110 | 110 | 110 |
| DC link voltage | U _{DCL} | V | 600 | 600 | 600 | 600 | 600 | 600 |

 $Subject to modifications without prior notification, where they serve technical progress. Tolerance range for values: \pm 10\% and the progress is a subject to modification of the prior notification of the progress of the p$ We would be glad to provide additional data and drawings on request.

We recommend a detailed application review by our engineering team for suitable motor selection.

Performance data

| Motor size | | | 168x100 | 168x100 | 168x125 | 168x125 | 168x150 | 168x150 |
|---|----------------------------|--------------------------------|---------|---------|---------|---------|---------|---------|
| Winding variant | | | Z1.8 | Z3.4 | Z1.8 | Z3.4 | Z1.8 | Z3.4 |
| Ultimate torque (1 s) at I _u | T _u | Nm | 544 | 544 | 690 | 690 | 816 | 816 |
| Peak torque (saturation range) at I _p | T_{p} | Nm | 467 | 467 | 591 | 591 | 700 | 700 |
| Continuous torque, cooled at I cw | T_{cw} | Nm | 249 | 249 | 305 | 305 | 372 | 372 |
| Continuous torque, not cooled at I _c | T_{c} | Nm | 80 | 80 | 100 | 100 | 126 | 126 |
| Stall torque, cooled at I _{sw} | T_{sw} | Nm | 184 | 184 | 221 | 221 | 273 | 273 |
| Cogging torque at I = 0 | T_{cog} | Nm | 2.25 | 2.25 | 2.81 | 2.81 | 3.57 | 3.57 |
| Knee speed at I_{cw} and U_{DCL} | n _{lw} | rpm | 370 | 790 | 282 | 611 | 231 | 509 |
| Continuous speed (S1), cooled at I _{cw} | n_{lwS1} | rpm | 370 | 441 | 282 | 441 | 231 | 441 |
| Ultimate current (1 s) | l _u | A_{rms} | 48.6 | 97.3 | 48.6 | 97.3 | 48.6 | 97.3 |
| Peak current (saturation range) | l _p | A_{rms} | 38.9 | 77.8 | 38.9 | 77.8 | 38.9 | 77.8 |
| Continuous current, cooled at P _{lw} | I _{cw} | A_{rms} | 18.6 | 37.3 | 18.3 | 36.5 | 18.4 | 36.7 |
| Continuous current, not cooled at P _{lc} | l _c | A_{rms} | 5.9 | 11.8 | 6.0 | 11.9 | 6.2 | 12.3 |
| Stall current, cooled | sw | A_{rms} | 13.5 | 27.0 | 13.3 | 26.5 | 13.3 | 26.7 |
| Power loss at T _p (25°C) | P_{lp} | W | 8643 | 8643 | 10579 | 10579 | 11914 | 11914 |
| Power loss at T _{cw} | P_{lw} | W | 2662 | 2662 | 3131 | 3131 | 3564 | 3564 |
| Power loss at T _c (25°C) | P_{lc} | W | 199 | 199 | 249 | 249 | 298 | 298 |
| Motor constant (25°C) | $k_{\scriptscriptstyle m}$ | Nm/√W | 5.71 | 5.71 | 6.32 | 6.32 | 7.29 | 7.29 |
| Torque constant | $k_{\scriptscriptstyle T}$ | $\mathrm{Nm/A}_{\mathrm{rms}}$ | 13.6 | 6.8 | 16.7 | 8.4 | 20.5 | 10.2 |
| Back EMF constant, phase to phase | k_u | V/(rad/s) | 11.1 | 5.6 | 13.6 | 6.8 | 16.7 | 8.4 |
| Electrical resistance, phase to phase | R ₂₅ | Ω | 3.8 | 1.0 | 4.7 | 1.2 | 5.2 | 1.3 |
| Inductance, phase to phase | L | mH | 20.8 | 5.2 | 28.6 | 7.1 | 32.3 | 8.1 |
| Cooling water flow | dV/dt | l/min | 7.8 | 7.8 | 9.0 | 9.0 | 10.3 | 10.3 |
| Cooling water temperature difference | Δθ | К | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 |
| Motor temperature switch-off threshold | в | °C | 110 | 110 | 110 | 110 | 110 | 110 |
| DC link voltage | $U_{\mathtt{DCL}}$ | V | 600 | 600 | 600 | 600 | 600 | 600 |

Subject to modifications without prior notification, where they serve technical progress. Tolerance range for values: ±10% We would be glad to provide additional data and drawings on request.

We recommend a detailed application review by our engineering team for suitable motor selection.

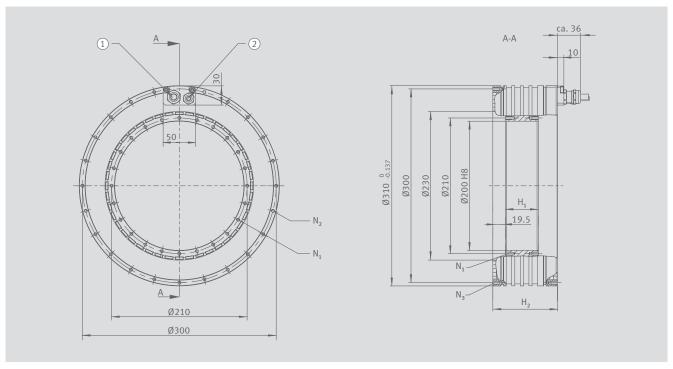
Performance data

| Motor size | | | 168x175 | 168x175 |
|---|----------------------------|--------------------------------|---------|---------|
| Winding variant | | | Z1.8 | Z3.4 |
| Ultimate torque (1 s) at I | T _u | Nm | 951 | 951 |
| Peak torque (saturation range) at I _p | T _p | Nm | 817 | 817 |
| Continuous torque, cooled at I _{cw} | T _{cw} | Nm | 429 | 429 |
| Continuous torque, not cooled at I _c | T _c | Nm | 144 | 144 |
| Stall torque, cooled at I _{sw} | T_{sw} | Nm | 314 | 314 |
| Cogging torque at I = 0 | T_{cog} | Nm | 3.94 | 3.94 |
| Knee speed at I_{cw} and U_{DCL} | \boldsymbol{n}_{lw} | rpm | 191 | 430 |
| Continuous speed (S1), cooled at I _{cw} | n _{lwS1} | rpm | 191 | 430 |
| Ultimate current (1 s) | l _u | A_{rms} | 48.6 | 97.3 |
| Peak current (saturation range) | l _p | $A_{\rm rms}$ | 38.9 | 77.8 |
| Continuous current, cooled at P _{lw} | I _{cw} | A_{rms} | 18.2 | 36.3 |
| Continuous current, not cooled at P _{lc} | I _c | A_{rms} | 6.0 | 12.1 |
| Stall current, cooled | Isw | A_{rms} | 13.2 | 26.4 |
| Power loss at T _p (25°C) | P_{lp} | W | 14450 | 14450 |
| Power loss at T _{cw} | P_{lw} | W | 4226 | 4226 |
| Power loss at T _c (25°C) | P_{lc} | W | 348 | 348 |
| Motor constant (25°C) | $k_{_{m}}$ | Nm/√W | 7.72 | 7.72 |
| Torque constant | $k_{\scriptscriptstyle T}$ | $\mathrm{Nm/A}_{\mathrm{rms}}$ | 23.9 | 11.9 |
| Back EMF constant, phase to phase | k _u | V/(rad/s) | 19.5 | 9.7 |
| Electrical resistance, phase to phase | R ₂₅ | Ω | 6.4 | 1.6 |
| Inductance, phase to phase | L | mH | 37.8 | 9.5 |
| Cooling water flow | dV/dt | l/min | 12.5 | 12.5 |
| Cooling water temperature difference | Δ9 | К | 5.0 | 5.0 |
| Motor temperature switch-off threshold | в | °C | 110 | 110 |
| DC link voltage | U _{DCL} | V | 600 | 600 |

Subject to modifications without prior notification, where they serve technical progress. Tolerance range for values: ±10% We would be glad to provide additional data and drawings on request.

We recommend a detailed application review by our engineering team for suitable motor selection.

Drawing and mechanical parameters



Drawing RIB11-3P-230xH ① Motor cable ② Sensor cable

| Motor size | | | 230x25 | 230x50 | 230x75 | 230x100 | 230x125 | 230x150 | 230x175 |
|---|----------------|-------|--------|------------|--------|---------|----------|------------|---------|
| Fastening thread of rotor | N_1 | | M5 | x10, 24x (| 15°) | | M5x10, 4 | 48x (7.5°) | |
| Fastening thread of stator (cable side) | N_2 | | M5 | x10, 23x (| 15°) | | M5x10, 4 | 45x (7.5°) | |
| Fastening thread of stator | N ₃ | | M5 | x10, 24x (| 15°) | | M5x10, 4 | 48x (7.5°) | |
| Height of rotor | H ₁ | mm | 26.0 | 51.0 | 76.0 | 101.0 | 126.0 | 151.0 | 176.0 |
| Height of stator | H ₂ | mm | 80.0 | 100.0 | 120.0 | 150.0 | 175.0 | 200.0 | 225.0 |
| Rotor mass | $m_{_1}$ | kg | 1.8 | 3.5 | 5.3 | 7.0 | 8.8 | 10.5 | 12.3 |
| Stator mass | $\mathrm{m_2}$ | kg | 13.2 | 17.9 | 22.7 | 28.4 | 33.7 | 39.0 | 44.4 |
| Moment of inertia of rotor | J | kgm² | 0.0192 | 0.0384 | 0.0576 | 0.0768 | 0.0960 | 0.1152 | 0.1344 |
| Axial attraction | F_a | kN | 0.35 | 0.35 | 0.35 | 0.35 | 0.35 | 0.35 | 0.35 |
| Radial attraction | F _r | kN/mm | 1.0 | 2.0 | 3.0 | 4.0 | 5.0 | 6.0 | 7.0 |
| Number of pole pairs | Р | | 22 | 22 | 22 | 22 | 22 | 22 | 22 |

Subject to modifications without prior notification, where they serve technical progress. Tolerance range for values: $\pm 10\%$ We would be glad to provide additional data and drawings on request.

We recommend a detailed application review by our engineering team for suitable motor selection.

Performance data

| Motor size | | | 230x25 | 230x25 | 230x50 | 230x50 | 230x75 | 230x75 |
|---|----------------------------|--------------------------------|--------|--------|--------|--------|--------|--------|
| Winding variant | | | Z1.8 | Z3.3 | Z1.8 | Z3.3 | Z1.8 | Z3.3 |
| Ultimate torque (1 s) at I _u | T _u | Nm | 239 | 239 | 501 | 501 | 774 | 774 |
| Peak torque (saturation range) at I _p | T_{p} | Nm | 219 | 219 | 457 | 457 | 703 | 703 |
| Continuous torque, cooled at I _{cw} | T_{cw} | Nm | 130 | 130 | 277 | 277 | 422 | 422 |
| Continuous torque, not cooled at I _c | T_c | Nm | 39 | 39 | 92 | 92 | 147 | 147 |
| Stall torque, cooled at I _{sw} | T_{sw} | Nm | 106 | 106 | 225 | 225 | 342 | 342 |
| Cogging torque at I = 0 | T_{cog} | Nm | 0.42 | 0.42 | 0.83 | 0.83 | 1.25 | 1.25 |
| Knee speed at I_{cw} and U_{DCL} | \boldsymbol{n}_{lw} | rpm | 555 | 1143 | 255 | 534 | 166 | 355 |
| Continuous speed (S1), cooled at I _{cw} | $n_{_{lwS1}}$ | rpm | 341 | 341 | 255 | 341 | 166 | 341 |
| Ultimate current (1 s) | l _u | $A_{\rm rms}$ | 42.7 | 85.4 | 42.7 | 85.4 | 42.7 | 85.4 |
| Peak current (saturation range) | l _p | A_{rms} | 34.2 | 68.3 | 34.2 | 68.3 | 34.2 | 68.3 |
| Continuous current, cooled at P _{lw} | I _{cw} | A_{rms} | 16.3 | 32.6 | 16.8 | 33.6 | 17.1 | 34.2 |
| Continuous current, not cooled at P _{lc} | I _c | $A_{\rm rms}$ | 4.3 | 8.7 | 5.0 | 10.1 | 5.4 | 10.7 |
| Stall current, cooled | Isw | A_{rms} | 12.4 | 24.8 | 12.8 | 25.5 | 13.0 | 26.0 |
| Power loss at T _p (25°C) | P_{lp} | W | 4252 | 4252 | 6336 | 6336 | 8379 | 8379 |
| Power loss at T _{cw} | P_{lw} | W | 1337 | 1337 | 2114 | 2114 | 2891 | 2891 |
| Power loss at T _c (25°C) | P_{lc} | W | 69 | 69 | 137 | 137 | 206 | 206 |
| Motor constant (25°C) | $k_{_{m}}$ | Nm/√W | 4.66 | 4.66 | 7.87 | 7.87 | 10.25 | 10.25 |
| Torque constant | $k_{\scriptscriptstyle T}$ | $\mathrm{Nm/A}_{\mathrm{rms}}$ | 8.9 | 4.4 | 18.3 | 9.2 | 27.5 | 13.7 |
| Back EMF constant, phase to phase | k _u | V/(rad/s) | 7.3 | 3.6 | 15.0 | 7.5 | 22.4 | 11.2 |
| Electrical resistance, phase to phase | R ₂₅ | Ω | 2.4 | 0.6 | 3.6 | 0.9 | 4.8 | 1.2 |
| Inductance, phase to phase | L | mH | 16.5 | 4.1 | 34.6 | 8.7 | 49.9 | 12.5 |
| Cooling water flow | dV/dt | l/min | 3.9 | 3.9 | 6.1 | 6.1 | 8.3 | 8.3 |
| Cooling water temperature difference | Δθ | K | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 |
| Motor temperature switch-off threshold | в | °C | 120 | 120 | 120 | 120 | 120 | 120 |
| DC link voltage | $U_{\mathtt{DCL}}$ | V | 600 | 600 | 600 | 600 | 600 | 600 |

 $Subject to modifications without prior notification, where they serve technical progress. Tolerance range for values: \pm 10\% and the progress is a subject to modification of the prior notification of the progress of the p$ We would be glad to provide additional data and drawings on request.

We recommend a detailed application review by our engineering team for suitable motor selection.

Performance data

| Motor size | | | 230x100 | 230x100 | 230x125 | 230x125 | 230x150 | 230x150 |
|---|--------------------------------|--------------------------------|---------|---------|---------|--------------|---------|---------|
| Winding variant | | | Z1.8 | Z3.3 | Z3.0 | Z4. 5 | Z3.0 | Z4.5 |
| Ultimate torque (1 s) at I _u | T _u | Nm | 1032 | 1032 | 1289 | 1289 | 1550 | 1550 |
| Peak torque (saturation range) at I _p | T_p | Nm | 938 | 938 | 1172 | 1172 | 1409 | 1409 |
| Continuous torque, cooled at I _{cw} | T_{cw} | Nm | 567 | 567 | 702 | 702 | 852 | 852 |
| Continuous torque, not cooled at I _c | T _c | Nm | 202 | 202 | 254 | 254 | 312 | 312 |
| Stall torque, cooled at I _{sw} | T_{sw} | Nm | 460 | 460 | 569 | 569 | 691 | 691 |
| Cogging torque at I = 0 | T_{cog} | Nm | 1.67 | 1.67 | 2.08 | 2.08 | 2.50 | 2.50 |
| Knee speed at $\rm I_{cw}$ and $\rm U_{DCL}$ | n _{lw} | rpm | 122 | 266 | 182 | 386 | 148 | 317 |
| Continuous speed (S1), cooled at I _{cw} | $\boldsymbol{n}_{\text{lwS1}}$ | rpm | 122 | 266 | 182 | 341 | 148 | 317 |
| Ultimate current (1 s) | l _u | A_{rms} | 42.7 | 85.4 | 74.7 | 149.4 | 74.7 | 149.4 |
| Peak current (saturation range) | l _p | A_{rms} | 34.2 | 68.3 | 59.8 | 119.6 | 59.8 | 119.6 |
| Continuous current, cooled at P_{lw} | I _{cw} | A_{rms} | 17.2 | 34.4 | 29.8 | 59.6 | 30.1 | 60.2 |
| Continuous current, not cooled at \boldsymbol{P}_{lc} | l _c | A_{rms} | 5.5 | 11.1 | 9.7 | 19.5 | 9.9 | 19.9 |
| Stall current, cooled | Isw | A_{rms} | 13.1 | 26.2 | 22.7 | 45.3 | 22.9 | 45.8 |
| Power loss at T _p (25°C) | P_{lp} | W | 10463 | 10463 | 12941 | 12941 | 14916 | 14916 |
| Power loss at T _{cw} | P_{lw} | W | 3668 | 3668 | 4445 | 4445 | 5222 | 5222 |
| Power loss at T _c (25°C) | P_{lc} | W | 274 | 274 | 343 | 343 | 411 | 411 |
| Motor constant (25°C) | $k_{_{m}}$ | Nm/√W | 12.22 | 12.22 | 13.74 | 13.74 | 15.39 | 15.39 |
| Torque constant | $k_{\scriptscriptstyle T}$ | $\mathrm{Nm/A}_{\mathrm{rms}}$ | 36.6 | 18.3 | 26.1 | 13.1 | 31.4 | 15.7 |
| Back EMF constant, phase to phase | k_u | V/(rad/s) | 29.9 | 14.9 | 21.3 | 10.7 | 25.7 | 12.8 |
| Electrical resistance, phase to phase | R ₂₅ | Ω | 6.0 | 1.5 | 2.4 | 0.6 | 2.8 | 0.7 |
| Inductance, phase to phase | L | mH | 63.4 | 15.8 | 25.3 | 6.3 | 30.5 | 7.6 |
| Cooling water flow | dV/dt | l/min | 10.5 | 10.5 | 12.7 | 12.7 | 15.0 | 15.0 |
| Cooling water temperature difference | Δ9 | K | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 |
| Motor temperature switch-off threshold | 9 | °C | 120 | 120 | 120 | 120 | 120 | 120 |
| DC link voltage | U _{DCL} | V | 600 | 600 | 600 | 600 | 600 | 600 |

 $Subject \ to \ modifications \ without \ prior \ notification, \ where \ they \ serve \ technical \ progress. \ Tolerance \ range \ for \ values: \ \pm 10\% \ decreases \ tolerance \ range \ for \ values: \ \pm 10\% \ decreases \ decrease$ We would be glad to provide additional data and drawings on request.

We recommend a detailed application review by our engineering team for suitable motor selection.

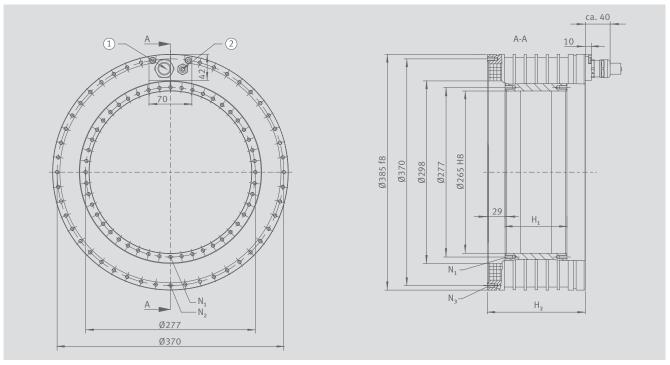
Performance data

| Motor size | | | 230x175 | 230x175 |
|---|-------------------|---------------------|---------|---------|
| Winding variant | | | Z3.0 | Z4.5 |
| Ultimate torque (1 s) at I | T _u | Nm | 1809 | 1809 |
| Peak torque (saturation range) at I _p | T _p | Nm | 1644 | 1644 |
| Continuous torque, cooled at I _{cw} | T _{cw} | Nm | 997 | 997 |
| Continuous torque, not cooled at I _c | T _c | Nm | 368 | 368 |
| Stall torque, cooled at I _{sw} | T_{sw} | Nm | 808 | 808 |
| Cogging torque at I = 0 | T_{cog} | Nm | 2.92 | 2.92 |
| Knee speed at I_{cw} and U_{DCL} | n _{lw} | rpm | 124 | 269 |
| Continuous speed (S1), cooled at I _{cw} | n _{lwS1} | rpm | 124 | 269 |
| Ultimate current (1 s) | l _u | A_{rms} | 74.7 | 149.4 |
| Peak current (saturation range) | l _p | A_{rms} | 59.8 | 119.6 |
| Continuous current, cooled at P _{lw} | l _{cw} | A_{rms} | 30.2 | 60.4 |
| Continuous current, not cooled at P _{lc} | I _c | A_{rms} | 10.0 | 20.1 |
| Stall current, cooled | Isw | A_{rms} | 23.0 | 45.9 |
| Power loss at T _p (25°C) | P_{lp} | W | 17017 | 17017 |
| Power loss at T _{cw} | P_{lw} | W | 5999 | 5999 |
| Power loss at T _c (25°C) | P_{lc} | W | 480 | 480 |
| Motor constant (25°C) | $k_{_{m}}$ | Nm/√W | 16.81 | 16.81 |
| Torque constant | k _T | Nm/A _{rms} | 36.7 | 18.3 |
| Back EMF constant, phase to phase | k _u | V/(rad/s) | 29.9 | 15.0 |
| Electrical resistance, phase to phase | R ₂₅ | Ω | 3.2 | 0.8 |
| Inductance, phase to phase | L | mH | 35.6 | 8.9 |
| Cooling water flow | dV/dt | l/min | 17.2 | 17.2 |
| Cooling water temperature difference | Δ9 | К | 5.0 | 5.0 |
| Motor temperature switch-off threshold | в | °C | 120 | 120 |
| DC link voltage | U _{DCL} | V | 600 | 600 |

Subject to modifications without prior notification, where they serve technical progress. Tolerance range for values: ±10% We would be glad to provide additional data and drawings on request.

We recommend a detailed application review by our engineering team for suitable motor selection.

Drawing and mechanical parameters



Drawing RIB13-3P-298xH ① Motor cable ② Sensor cable

| Motor size | | 298x25 | 298x50 | 298x75 | 298x100 | 298x125 | 298x150 | 298x175 |
|---------------------------|---|--------|-------------|--------|---------|---------|-------------|---------|
| Fastening thread of rotor | N | M6 | y12 2/1x (* | 150) | | M6x12 / | (18x (7 5º) | |

| Fastening thread of rotor | N_1 | | M6 | x12, 24x (| 15°) | | M6x12, 4 | 48x (7.5°) | | |
|---|----------------|------------------------------------|------------------------------------|------------|-------|-------|----------|------------|-------|--|
| Fastening thread of stator (cable side) | N_2 | M6x12, 23x (15°) M6x12, 45x (7.5°) | | | | | | | | |
| Fastening thread of stator | N_3 | | M6x12, 24x (15°) M6x12, 48x (7.5°) | | | | | | | |
| Height of rotor | H ₁ | mm | 26.0 | 51.0 | 76.0 | 101.0 | 126.0 | 151.0 | 176.0 | |
| Height of stator | H_2 | mm | 90.0 | 110.0 | 130.0 | 160.0 | 185.0 | 210.0 | 235.0 | |
| Rotor mass | $m_{_1}$ | kg | 2.6 | 5.1 | 7.7 | 10.2 | 12.8 | 15.3 | 17.9 | |
| Stator mass | m ₂ | kg | 20.9 | 28.2 | 35.2 | 44.2 | 51.9 | 59.7 | 67.6 | |
| Moment of inertia of rotor | J | kgm² | 0.05 | 0.10 | 0.15 | 0.20 | 0.25 | 0.30 | 0.35 | |
| Axial attraction | F _a | kN | 0.48 | 0.48 | 0.48 | 0.48 | 0.48 | 0.48 | 0.48 | |
| Radial attraction | F _r | kN/mm | 1.3 | 2.6 | 3.8 | 5.1 | 6.4 | 7.6 | 8.9 | |
| Number of pole pairs | Р | | 26 | 26 | 26 | 26 | 26 | 26 | 26 | |

Subject to modifications without prior notification, where they serve technical progress. Tolerance range for values: $\pm 10\%$ We would be glad to provide additional data and drawings on request.

We recommend a detailed application review by our engineering team for suitable motor selection.

Performance data

| Motor size | | | 298x25 | 298x25 | 298x25 | 298x50 | 298x50 | 298x50 |
|---|----------------------------|--------------------------------|--------|--------|--------|--------|--------|--------|
| Winding variant | | | Z1.7 | Z2.9 | Z3.8 | Z1.7 | Z2.9 | Z3.8 |
| Ultimate torque (1 s) at I | T _u | Nm | 353 | 353 | 353 | 754 | 754 | 754 |
| Peak torque (saturation range) at I _p | T_{p} | Nm | 312 | 312 | 312 | 664 | 664 | 664 |
| Continuous torque, cooled at I cw | T_{cw} | Nm | 177 | 183 | 180 | 421 | 434 | 427 |
| Continuous torque, not cooled at I _c | T_c | Nm | 60 | 62 | 61 | 144 | 148 | 146 |
| Stall torque, cooled at I _{sw} | T_{sw} | Nm | 140 | 144 | 142 | 332 | 343 | 337 |
| Cogging torque at I = 0 | T_{cog} | Nm | 0.4 | 0.4 | 0.4 | 0.8 | 0.8 | 0.8 |
| Knee speed at I_{cw} and U_{DCL} | \boldsymbol{n}_{lw} | rpm | 393 | 644 | 1097 | 181 | 300 | 516 |
| Continuous speed (S1), cooled at I _{cw} | $n_{_{lwS1}}$ | rpm | 288 | 288 | 288 | 189 | 288 | 288 |
| Ultimate current (1 s) | l _u | $A_{\rm rms}$ | 37.1 | 60.0 | 100.0 | 37.1 | 60.0 | 100.0 |
| Peak current (saturation range) | l _p | $A_{\rm rms}$ | 29.7 | 48.0 | 80.0 | 29.7 | 48.0 | 80.0 |
| Continuous current, cooled at P _{lw} | I _{cw} | A_{rms} | 15.3 | 25.5 | 41.8 | 17.2 | 28.7 | 47.1 |
| Continuous current, not cooled at P _{lc} | I _c | $A_{\rm rms}$ | 5.0 | 8.3 | 13.6 | 5.6 | 9.3 | 15.3 |
| Stall current, cooled | Isw | A_{rms} | 11.5 | 19.1 | 31.4 | 12.9 | 21.5 | 35.3 |
| Power loss at T _p (25°C) | P_{lp} | W | 3770 | 3542 | 3654 | 4795 | 4506 | 4647 |
| Power loss at T _{cw} | P_{lw} | W | 1350 | 1350 | 1350 | 2178 | 2178 | 2178 |
| Power loss at T _c (25°C) | P_{lc} | W | 105 | 105 | 105 | 170 | 170 | 170 |
| Motor constant (25°C) | $k_{_{m}}$ | Nm/√W | 5.90 | 6.09 | 6.00 | 11.03 | 11.38 | 11.20 |
| Torque constant | $k_{\scriptscriptstyle T}$ | $\mathrm{Nm/A}_{\mathrm{rms}}$ | 12.2 | 7.5 | 4.5 | 25.7 | 15.9 | 9.5 |
| Back EMF constant, phase to phase | k _u | V/(rad/s) | 10.0 | 6.2 | 3.7 | 21.0 | 13.0 | 7.8 |
| Electrical resistance, phase to phase | R ₂₅ | Ω | 2.85 | 1.02 | 0.38 | 3.62 | 1.30 | 0.48 |
| Inductance, phase to phase | L | mH | 20.16 | 7.73 | 2.78 | 37.64 | 14.43 | 5.19 |
| Cooling water flow | dV/dt | l/min | 3.9 | 3.9 | 3.9 | 6.4 | 6.4 | 6.4 |
| Cooling water temperature difference | Δθ | K | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 |
| Motor temperature switch-off threshold | в | °C | 110 | 110 | 110 | 110 | 110 | 110 |
| DC link voltage | U _{DCL} | V | 600 | 600 | 600 | 600 | 600 | 600 |

 $Subject to modifications without prior notification, where they serve technical progress. Tolerance range for values: \pm 10\% and the progress is a subject to modification of the prior notification of the progress of the p$ We would be glad to provide additional data and drawings on request.

We recommend a detailed application review by our engineering team for suitable motor selection.

Performance data

| Motor size | | | 298x75 | 298x75 | 298x75 | 298x100 | 298x100 | 298x100 |
|---|---------------------|--------------------------------|--------|--------|--------|---------|---------|---------|
| Winding variant | | | Z1.7 | Z2.9 | Z3.8 | Z1.7 | Z2.9 | Z3.8 |
| Ultimate torque (1 s) at I _u | T _u | Nm | 1130 | 1130 | 1130 | 1507 | 1507 | 1507 |
| Peak torque (saturation range) at I_p | T_{p} | Nm | 996 | 996 | 996 | 1328 | 1328 | 1328 |
| Continuous torque, cooled at I _{cw} | T_{cw} | Nm | 631 | 651 | 641 | 852 | 879 | 865 |
| Continuous torque, not cooled at I _c | T_c | Nm | 247 | 254 | 250 | 343 | 354 | 349 |
| Stall torque, cooled at I _{sw} | T_{sw} | Nm | 488 | 503 | 496 | 659 | 680 | 669 |
| Cogging torque at I = 0 | T_{cog} | Nm | 1.3 | 1.3 | 1.3 | 1.7 | 1.7 | 1.7 |
| Knee speed at $\rm I_{cw}$ and $\rm U_{DCL}$ | n_{lw} | rpm | 121 | 205 | 356 | 86 | 150 | 262 |
| Continuous speed (S1), cooled at I _{cw} | n_{lwS1} | rpm | 121 | 205 | 288 | 86 | 150 | 262 |
| Ultimate current (1 s) | l _u | $A_{\rm rms}$ | 37.1 | 60.0 | 100.0 | 37.1 | 60.0 | 100.0 |
| Peak current (saturation range) | l _p | A_{rms} | 29.7 | 48.0 | 80.0 | 29.7 | 48.0 | 80.0 |
| Continuous current, cooled at P _{lw} | I _{cw} | A_{rms} | 17.2 | 28.7 | 47.1 | 17.5 | 29.1 | 47.7 |
| Continuous current, not cooled at P _{lc} | l _c | A_{rms} | 6.4 | 10.7 | 17.5 | 6.7 | 11.1 | 18.3 |
| Stall current, cooled | Isw | A_{rms} | 12.9 | 21.5 | 35.4 | 13.1 | 21.8 | 35.8 |
| Power loss at T _p (25°C) | P_{lp} | W | 6785 | 6376 | 6577 | 8293 | 7793 | 8083 |
| Power loss at T _{cw} | P_{lw} | W | 3085 | 3085 | 3085 | 3867 | 3867 | 3867 |
| Power loss at T _c (25°C) | P_{lc} | W | 315 | 315 | 315 | 420 | 420 | 420 |
| Motor constant (25°C) | $k_{_{m}}$ | Nm/√W | 13.90 | 14.33 | 14.11 | 16.76 | 17.29 | 17.02 |
| Torque constant | $k_{_{\mathrm{T}}}$ | $\mathrm{Nm/A}_{\mathrm{rms}}$ | 38.5 | 23.8 | 14.3 | 51.4 | 31.8 | 19.1 |
| Back EMF constant, phase to phase | k _u | V/(rad/s) | 31.4 | 19.5 | 11.7 | 41.9 | 26.0 | 15.6 |
| Electrical resistance, phase to phase | R ₂₅ | Ω | 5.12 | 1.84 | 0.68 | 6.26 | 2.25 | 0.84 |
| Inductance, phase to phase | L | mH | 50.40 | 19.31 | 6.95 | 67.20 | 25.75 | 9.27 |
| Cooling water flow | dV/dt | l/min | 8.8 | 8.8 | 8.8 | 11.1 | 11.1 | 11.1 |
| Cooling water temperature difference | Δ9 | K | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 |
| Motor temperature switch-off threshold | в | °C | 110 | 110 | 110 | 110 | 110 | 110 |
| DC link voltage | U _{DCL} | V | 600 | 600 | 600 | 600 | 600 | 600 |

 $Subject \ to \ modifications \ without \ prior \ notification, \ where \ they \ serve \ technical \ progress. \ Tolerance \ range \ for \ values: \ \pm 10\% \ decreases \ tolerance \ range \ for \ values: \ \pm 10\% \ decreases \ decrease$ We would be glad to provide additional data and drawings on request.

We recommend a detailed application review by our engineering team for suitable motor selection.

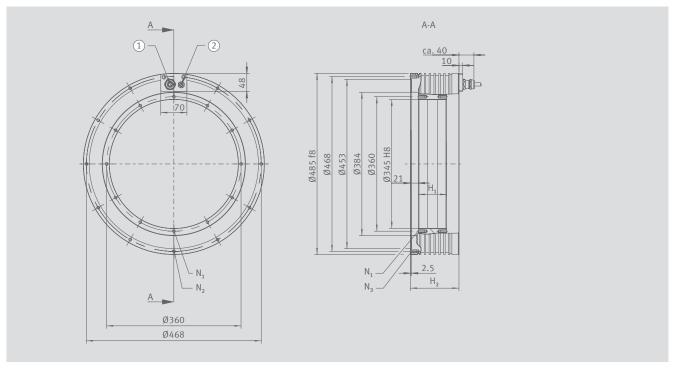
Performance data

| Motor size | | | 298x125 | 298x125 | 298x150 | 298x150 | 298x175 | 298x175 |
|---|--------------------------------|--------------------------------|---------|---------|---------|---------|---------|---------|
| Winding variant | | | Z2.9 | Z3.8 | Z2.9 | Z3.8 | Z2.9 | Z3.8 |
| Ultimate torque (1 s) at I _u | T _u | Nm | 1884 | 1884 | 2261 | 2261 | 2637 | 2637 |
| Peak torque (saturation range) at I_p | T_p | Nm | 1660 | 1660 | 1992 | 1992 | 2324 | 2324 |
| Continuous torque, cooled at I cw | T_{cw} | Nm | 1101 | 1084 | 1317 | 1296 | 1552 | 1528 |
| Continuous torque, not cooled at I_c | T_c | Nm | 455 | 448 | 557 | 549 | 659 | 649 |
| Stall torque, cooled at I _{sw} | T_{sw} | Nm | 852 | 839 | 1019 | 1003 | 1200 | 1182 |
| Cogging torque at I = 0 | T_{cog} | Nm | 2.1 | 2.1 | 2.5 | 2.5 | 2.9 | 2.9 |
| Knee speed at $\rm I_{cw}$ and $\rm U_{DCL}$ | n _{lw} | rpm | 118 | 209 | 97 | 173 | 81 | 146 |
| Continuous speed (S1), cooled at I cw | $\boldsymbol{n}_{\text{lwS1}}$ | rpm | 118 | 209 | 97 | 173 | 81 | 146 |
| Ultimate current (1 s) | I _u | A_{rms} | 60.0 | 100.0 | 60.0 | 100.0 | 60.0 | 100.0 |
| Peak current (saturation range) | l _p | A_{rms} | 48.0 | 80.0 | 48.0 | 80.0 | 48.0 | 80.0 |
| Continuous current, cooled at P _{lw} | l _{cw} | A_{rms} | 29.2 | 47.9 | 29.1 | 47.7 | 29.4 | 48.2 |
| Continuous current, not cooled at P_{lc} | I _c | A_{rms} | 11.5 | 18.8 | 11.7 | 19.2 | 11.9 | 19.5 |
| Stall current, cooled | Isw | A_{rms} | 21.9 | 35.9 | 21.8 | 35.8 | 22.0 | 36.1 |
| Power loss at T _p (25°C) | P_{lp} | W | 9210 | 9500 | 10627 | 10961 | 12044 | 12422 |
| Power loss at T _{cw} | P_{lw} | W | 4593 | 4593 | 5262 | 5262 | 6085 | 6085 |
| Power loss at T _c (25°C) | P_{lc} | W | 525 | 525 | 629 | 629 | 734 | 734 |
| Motor constant (25°C) | $k_{_{m}}$ | Nm/√W | 19.88 | 19.57 | 22.21 | 21.87 | 24.34 | 23.96 |
| Torque constant | $k_{\scriptscriptstyle T}$ | $\mathrm{Nm/A}_{\mathrm{rms}}$ | 39.7 | 23.8 | 47.7 | 28.6 | 55.6 | 33.4 |
| Back EMF constant, phase to phase | k_u | V/(rad/s) | 32.4 | 19.5 | 38.9 | 23.4 | 45.4 | 27.3 |
| Electrical resistance, phase to phase | R ₂₅ | Ω | 2.66 | 0.99 | 3.07 | 1.14 | 3.48 | 1.29 |
| Inductance, phase to phase | L | mH | 31.55 | 11.36 | 37.47 | 13.49 | 43.26 | 15.58 |
| Cooling water flow | dV/dt | l/min | 13.2 | 13.2 | 15.1 | 15.1 | 17.4 | 17.4 |
| Cooling water temperature difference | Δ9 | K | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 |
| Motor temperature switch-off threshold | 9 | °C | 110 | 110 | 110 | 110 | 110 | 110 |
| DC link voltage | U _{DCL} | V | 600 | 600 | 600 | 600 | 600 | 600 |

Subject to modifications without prior notification, where they serve technical progress. Tolerance range for values: ±10% We would be glad to provide additional data and drawings on request.

We recommend a detailed application review by our engineering team for suitable motor selection.

Drawing and mechanical parameters



Drawing RIB11-3P-384xH ① Motor cable ② Sensor cable

| Motor size | | | 384x25 | 384x50 | 384x75 | 384x100 | 384x125 | 384x150 | 384x175 |
|---|----------------|-------|--------|------------|--------|---------|------------|---------|----------------------|
| Fastening thread of rotor | $N_{_1}$ | | M8 | x16, 12x (| 30°) | M8 | x16, 24x (| 15°) | M8x16, 48x (7.5°) |
| Fastening thread of stator (cable side) | N_2 | | M8 | x16, 11x (| 30°) | M8 | x16, 23x (| 15°) | M8x16, 45x (7.5°) |
| Fastening thread of stator | N_3 | | M8 | x16, 12x (| 30°) | M8 | x16, 24x (| 15°) | M8x16, 48x (7.5°) |
| Height of rotor | H ₁ | mm | 26.0 | 51.0 | 76.0 | 101.0 | 126.0 | 151.0 | 176.0 |
| Height of stator | H ₂ | mm | 90.0 | 110.0 | 130.0 | 160.0 | 185.0 | 210.0 | 235.0 |
| Rotor mass | m ₁ | kg | 4.0 | 8.0 | 12.0 | 16.0 | 20.0 | 24.0 | 28.0 |
| Stator mass | m ₂ | kg | 30.3 | 41.0 | 52.0 | 65.7 | 78.6 | 91.4 | 104.1 |
| Moment of inertia of rotor | J | kgm² | 0.13 | 0.26 | 0.39 | 0.52 | 0.65 | 0.78 | 0.91 |
| Axial attraction | Fa | kN | 0.67 | 0.67 | 0.67 | 0.67 | 0.67 | 0.67 | 0.67 |
| Radial attraction | F _r | kN/mm | 1.8 | 3.6 | 5.3 | 7.1 | 8.8 | 10.6 | 12.4 |
| Number of pole pairs | Р | | 33 | 33 | 33 | 33 | 33 | 33 | 33 |

Subject to modifications without prior notification, where they serve technical progress. Tolerance range for values: ±10% We would be glad to provide additional data and drawings on request.

We recommend a detailed application review by our engineering team for suitable motor selection.

Performance data

| Motor size | | | 384x25 | 384x25 | 384x25 | 384x50 | 384x50 | 384x50 |
|---|----------------------------|--------------------------------|--------|--------|--------|--------|--------|--------|
| Winding variant | | | Z1.7 | Z2.5 | Z3.7 | Z1.7 | Z2.5 | Z3.7 |
| Ultimate torque (1 s) at I | T _u | Nm | 573 | 573 | 573 | 1182 | 1182 | 1182 |
| Peak torque (saturation range) at I _p | T_{p} | Nm | 512 | 512 | 512 | 1057 | 1057 | 1057 |
| Continuous torque, cooled at I _{cw} | T_{cw} | Nm | 307 | 307 | 302 | 655 | 655 | 645 |
| Continuous torque, not cooled at I _c | T_c | Nm | 97 | 97 | 95 | 233 | 233 | 229 |
| Stall torque, cooled at I _{sw} | T_{sw} | Nm | 233 | 233 | 230 | 498 | 498 | 490 |
| Cogging torque at I = 0 | T_{cog} | Nm | 1.54 | 1.54 | 1.54 | 3.07 | 3.07 | 3.07 |
| Knee speed at I_{cw} and U_{DCL} | n _{lw} | rpm | 213 | 328 | 599 | 108 | 169 | 313 |
| Continuous speed (S1), cooled at I _{cw} | n_{lwS1} | rpm | 213 | 227 | 227 | 108 | 169 | 227 |
| Ultimate current (1 s) | l _u | $A_{\rm rms}$ | 40.7 | 61.1 | 108.4 | 40.7 | 61.1 | 108.4 |
| Peak current (saturation range) | l _p | $A_{\rm rms}$ | 32.6 | 48.9 | 86.7 | 32.6 | 48.9 | 86.7 |
| Continuous current, cooled at P _{lw} | l _{cw} | A_{rms} | 16.3 | 24.5 | 42.7 | 16.9 | 25.3 | 44.2 |
| Continuous current, not cooled at P _{lc} | I _c | A_{rms} | 4.7 | 7.0 | 12.3 | 5.5 | 8.2 | 14.3 |
| Stall current, cooled | Isw | $A_{\rm rms}$ | 11.8 | 17.6 | 30.8 | 12.2 | 18.2 | 31.8 |
| Power loss at T _p (25°C) | P_{lp} | W | 5163 | 5163 | 5327 | 7599 | 7599 | 7840 |
| Power loss at T _{cw} | P_{lw} | W | 1737 | 1737 | 1737 | 2735 | 2735 | 2735 |
| Power loss at T _c (25°C) | P_{lc} | W | 107 | 107 | 107 | 213 | 213 | 213 |
| Motor constant (25°C) | $k_{_{m}}$ | Nm/√W | 9.38 | 9.38 | 9.23 | 15.95 | 15.95 | 15.71 |
| Torque constant | $k_{\scriptscriptstyle T}$ | $\mathrm{Nm/A}_{\mathrm{rms}}$ | 20.7 | 13.8 | 7.8 | 42.7 | 28.4 | 16.0 |
| Back EMF constant, phase to phase | k_u | V/(rad/s) | 16.9 | 11.3 | 6.3 | 34.8 | 23.2 | 13.1 |
| Electrical resistance, phase to phase | R ₂₅ | Ω | 3.2 | 1.4 | 0.5 | 4.8 | 2.1 | 0.7 |
| Inductance, phase to phase | L | mH | 30.8 | 13.7 | 4.3 | 50.4 | 22.4 | 7.1 |
| Cooling water flow | dV/dt | l/min | 5.0 | 5.0 | 5.0 | 7.8 | 7.8 | 7.8 |
| Cooling water temperature difference | Δθ | K | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 |
| Motor temperature switch-off threshold | в | °C | 110 | 110 | 110 | 110 | 110 | 110 |
| DC link voltage | $U_{\mathtt{DCL}}$ | V | 600 | 600 | 600 | 600 | 600 | 600 |

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We recommend a detailed application review by our engineering team for suitable motor selection.

Performance data

| Motor size | | | 384x75 | 384x75 | 384x75 | 384x100 | 384x100 |
|---|------------------------------|--------------------------------|--------|--------|--------|---------|---------|
| Winding variant | | | Z1.7 | Z2.5 | Z3.7 | Z2.5 | Z3.7 |
| Ultimate torque (1 s) at I _u | T _u | Nm | 1828 | 1828 | 1828 | 2462 | 2462 |
| Peak torque (saturation range) at I _p | T _p | Nm | 1634 | 1634 | 1634 | 2201 | 2201 |
| Continuous torque, cooled at I _{cw} | T _{cw} | Nm | 1022 | 1022 | 1006 | 1372 | 1351 |
| Continuous torque, not cooled at I _c | T _c | Nm | 384 | 384 | 378 | 536 | 527 |
| Stall torque, cooled at I _{sw} | $T_{\rm sw}$ | Nm | 776 | 776 | 764 | 1042 | 1026 |
| Cogging torque at I = 0 | T_{cog} | Nm | 4.61 | 4.61 | 4.61 | 6.14 | 6.14 |
| Knee speed at $\rm I_{cw}$ and $\rm U_{DCL}$ | n_{lw} | rpm | 69 | 111 | 207 | 81 | 154 |
| Continuous speed (S1), cooled at I _{cw} | n_{lwS1} | rpm | 69 | 111 | 207 | 81 | 154 |
| Ultimate current (1 s) | l _u | A_{rms} | 40.7 | 61.1 | 108.4 | 61.1 | 108.4 |
| Peak current (saturation range) | l _p | A_{rms} | 32.6 | 48.9 | 86.7 | 48.9 | 86.7 |
| Continuous current, cooled at P _{lw} | I _{cw} | A_{rms} | 17.0 | 25.5 | 44.6 | 25.5 | 44.5 |
| Continuous current, not cooled at P _{lc} | l _c | A_{rms} | 5.8 | 8.7 | 15.2 | 9.0 | 15.8 |
| Stall current, cooled | Isw | A_{rms} | 12.3 | 18.4 | 32.1 | 18.3 | 32.0 |
| Power loss at T _p (25°C) | P_{lp} | W | 10034 | 10034 | 10353 | 12469 | 12865 |
| Power loss at T _{cw} | P_{lw} | W | 3671 | 3671 | 3671 | 4539 | 4539 |
| Power loss at T _c (25°C) | P_{lc} | W | 320 | 320 | 320 | 427 | 427 |
| Motor constant (25°C) | $k_{\scriptscriptstyle m}$ | Nm/√W | 21.47 | 21.47 | 21.14 | 25.93 | 25.53 |
| Torque constant | $k_{\scriptscriptstyle T}$ | $\mathrm{Nm/A}_{\mathrm{rms}}$ | 66.0 | 44.0 | 24.8 | 59.2 | 33.4 |
| Back EMF constant, phase to phase | k_u | V/(rad/s) | 53.9 | 35.9 | 20.2 | 48.4 | 27.3 |
| Electrical resistance, phase to phase | R ₂₅ | Ω | 6.3 | 2.8 | 0.9 | 3.5 | 1.1 |
| Inductance, phase to phase | L | mH | 70.1 | 31.2 | 9.9 | 39.9 | 12.7 |
| Cooling water flow | dV/dt | l/min | 10.5 | 10.5 | 10.5 | 13.0 | 13.0 |
| Cooling water temperature difference | Δ9 | K | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 |
| Motor temperature switch-off threshold | 9 | °C | 110 | 110 | 110 | 110 | 110 |
| DC link voltage | $U_{\scriptscriptstyle DCL}$ | V | 600 | 600 | 600 | 600 | 600 |

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We recommend a detailed application review by our engineering team for suitable motor selection.

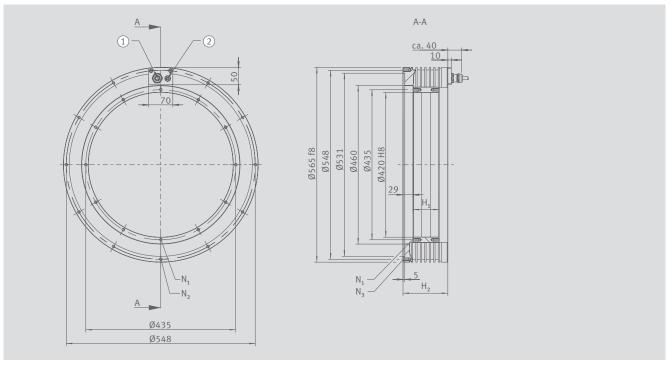
Performance data

| Motor size | | | 384x125 | 384x125 | 384x150 | 384x150 | 384x175 | 384x175 |
|---|----------------------------|--------------------------------|---------|---------|---------|---------|---------|---------|
| Winding variant | | | Z2.5 | Z3.7 | Z2.5 | Z4.0 | Z2.5 | Z4.0 |
| Ultimate torque (1 s) at I _u | T _u | Nm | 3077 | 3077 | 3692 | 3692 | 4308 | 4308 |
| Peak torque (saturation range) at I _p | T _p | Nm | 2751 | 2751 | 3301 | 3301 | 3852 | 3852 |
| Continuous torque, cooled at I _{cw} | T _{cw} | Nm | 1738 | 1711 | 2106 | 2106 | 2473 | 2473 |
| Continuous torque, not cooled at I _c | T _c | Nm | 685 | 674 | 835 | 835 | 985 | 985 |
| Stall torque, cooled at I _{sw} | T_{sw} | Nm | 1320 | 1300 | 1599 | 1599 | 1879 | 1879 |
| Cogging torque at I = 0 | T_{cog} | Nm | 7.68 | 7.68 | 9.21 | 9.21 | 10.75 | 10.75 |
| Knee speed at I_{cw} and U_{DCL} | \boldsymbol{n}_{lw} | rpm | 63 | 122 | 51 | 114 | 42 | 96 |
| Continuous speed (S1), cooled at I _{cw} | n _{lwS1} | rpm | 63 | 122 | 51 | 114 | 42 | 96 |
| Ultimate current (1 s) | l _u | A_{rms} | 61.1 | 108.4 | 61.1 | 122.2 | 61.1 | 122.2 |
| Peak current (saturation range) | l _p | A_{rms} | 48.9 | 86.7 | 48.9 | 97.8 | 48.9 | 97.8 |
| Continuous current, cooled at P _{lw} | I _{cw} | A_{rms} | 25.8 | 45.1 | 26.0 | 52.1 | 26.2 | 52.4 |
| Continuous current, not cooled at P _{lc} | I _c | A_{rms} | 9.3 | 16.2 | 9.4 | 18.8 | 9.5 | 19.0 |
| Stall current, cooled | Isw | A_{rms} | 18.6 | 32.4 | 18.7 | 37.5 | 18.9 | 37.8 |
| Power loss at T _p (25°C) | P_{lp} | W | 14905 | 15378 | 17340 | 17340 | 19776 | 19776 |
| Power loss at T _{cw} | P_{lw} | W | 5570 | 5570 | 6602 | 6602 | 7633 | 7633 |
| Power loss at T _c (25°C) | P_{lc} | W | 534 | 534 | 640 | 640 | 747 | 747 |
| Motor constant (25°C) | $k_{_{m}}$ | Nm/√W | 29.65 | 29.19 | 32.99 | 32.99 | 36.04 | 36.04 |
| Torque constant | $k_{\scriptscriptstyle T}$ | $\mathrm{Nm/A}_{\mathrm{rms}}$ | 74.0 | 41.7 | 88.8 | 44.4 | 103.7 | 51.8 |
| Back EMF constant, phase to phase | k _u | V/(rad/s) | 60.5 | 34.1 | 72.5 | 36.3 | 84.6 | 42.3 |
| Electrical resistance, phase to phase | R ₂₅ | Ω | 4.2 | 1.4 | 4.8 | 1.2 | 5.5 | 1.4 |
| Inductance, phase to phase | L | mH | 48.7 | 15.5 | 57.4 | 14.3 | 66.1 | 16.5 |
| Cooling water flow | dV/dt | l/min | 16.0 | 16.0 | 18.9 | 18.9 | 14.6 | 14.6 |
| Cooling water temperature difference | Δ9 | K | 5.0 | 5.0 | 5.0 | 5.0 | 7.5 | 7.5 |
| Motor temperature switch-off threshold | в | °C | 110 | 110 | 110 | 110 | 110 | 110 |
| DC link voltage | U _{DCL} | V | 600 | 600 | 600 | 600 | 600 | 600 |

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We recommend a detailed application review by our engineering team for suitable motor selection.

Drawing and mechanical parameters



Drawing RIB19-3P-460xH ① Motor cable ② Sensor cable

| Motor size | | | 460x25 | 460x50 | 460x75 | 460x100 | 460x125 | 460x150 | 460x175 | |
|---|----------------|-------|------------------|------------------|------------------|------------------|---------|-------------------|-------------------|--|
| Fastening thread of rotor | N_1 | | M8x16, | M8x16, 12x (30°) | | M8x16, 24x (15°) | | | M8x16, 48x (7.5°) | |
| Fastening thread of stator (cable side) | N_2 | | M8x16, 11x (30°) | | M8x16, 23x (15°) | | | M8x16, 45x (7.5°) | | |
| Fastening thread of stator | N_3 | | M8x16, | 12x (30°) | M8 | x16, 24x (| 15°) | M8x16, | 18x (7.5°) | |
| Height of rotor | H ₁ | mm | 26.0 | 51.0 | 76.0 | 101.0 | 126.0 | 151.0 | 176.0 | |
| Height of stator | H_2 | mm | 90.0 | 110.0 | 130.0 | 160.0 | 185.0 | 210.0 | 235.0 | |
| Rotor mass | $m_{_1}$ | kg | 4.9 | 9.8 | 14.6 | 19.5 | 24.4 | 29.3 | 34.2 | |
| Stator mass | $\mathrm{m_2}$ | kg | 37.6 | 50.4 | 63.4 | 79.1 | 93.5 | 107.8 | 122.1 | |
| Moment of inertia of rotor | J | kgm² | 0.24 | 0.47 | 0.71 | 0.94 | 1.18 | 1.41 | 1.65 | |
| Axial attraction | F_a | kN | 0.74 | 0.74 | 0.74 | 0.74 | 0.74 | 0.74 | 0.74 | |
| Radial attraction | F_r | kN/mm | 1.9 | 3.8 | 5.7 | 7.5 | 9.4 | 11.3 | 13.2 | |
| Number of pole pairs | Р | | 38 | 38 | 38 | 38 | 38 | 38 | 38 | |

Subject to modifications without prior notification, where they serve technical progress. Tolerance range for values: $\pm 10\%$ We would be glad to provide additional data and drawings on request.

We recommend a detailed application review by our engineering team for suitable motor selection.

Performance data

| Motor size | | | 460x25 | 460x25 | 460x25 | 460x50 | 460x50 | 460x50 |
|---|----------------------------|--------------------------------|--------|--------|--------|--------|--------|--------|
| Winding variant | | | Z1.7 | Z2.5 | Z3.8 | Z1.7 | Z2.5 | Z3.8 |
| Ultimate torque (1 s) at I _u | T _u | Nm | 888 | 888 | 888 | 1813 | 1813 | 1813 |
| Peak torque (saturation range) at I _p | T _p | Nm | 755 | 755 | 755 | 1541 | 1541 | 1541 |
| Continuous torque, cooled at I _{cw} | T_{cw} | Nm | 447 | 436 | 434 | 977 | 953 | 950 |
| Continuous torque, not cooled at I _c | T_c | Nm | 137 | 134 | 134 | 335 | 327 | 326 |
| Stall torque, cooled at I _{sw} | T_{sw} | Nm | 334 | 326 | 325 | 731 | 713 | 711 |
| Cogging torque at I = 0 | T_{cog} | Nm | 1.97 | 1.97 | 1.97 | 3.95 | 3.95 | 3.95 |
| Knee speed at I_{cw} and U_{DCL} | n_{lw} | rpm | 143 | 226 | 419 | 69 | 112 | 211 |
| Continuous speed (S1), cooled at I _{cw} | n _{lwS1} | rpm | 143 | 197 | 197 | 70 | 112 | 197 |
| Ultimate current (1 s) | l _u | A_{rms} | 41.2 | 62.3 | 112.4 | 41.2 | 62.3 | 112.4 |
| Peak current (saturation range) | l _p | A_{rms} | 30.4 | 46.0 | 83.0 | 30.4 | 46.0 | 83.0 |
| Continuous current, cooled at P _{lw} | I _{cw} | A_{rms} | 15.7 | 23.2 | 41.8 | 16.9 | 24.9 | 44.8 |
| Continuous current, not cooled at P _{lc} | I _c | A_{rms} | 4.6 | 6.9 | 12.3 | 5.5 | 8.2 | 14.7 |
| Stall current, cooled | l _{sw} | A_{rms} | 11.4 | 16.9 | 30.3 | 12.2 | 18.1 | 32.5 |
| Power loss at T _p (25°C) | P_{lp} | W | 5349 | 5623 | 5658 | 7508 | 7892 | 7941 |
| Power loss at T _{cw} | P_{lw} | W | 1927 | 1927 | 1927 | 3103 | 3103 | 3103 |
| Power loss at T _c (25°C) | P_{lc} | W | 125 | 125 | 125 | 250 | 250 | 250 |
| Motor constant (25°C) | $k_{_{m}}$ | Nm/√W | 12.28 | 11.98 | 11.94 | 21.17 | 20.65 | 20.58 |
| Torque constant | $k_{\scriptscriptstyle T}$ | $\mathrm{Nm/A}_{\mathrm{rms}}$ | 29.6 | 19.5 | 10.8 | 60.3 | 39.9 | 22.1 |
| Back EMF constant, phase to phase | k _u | V/(rad/s) | 24.1 | 15.9 | 8.8 | 49.3 | 32.6 | 18.0 |
| Electrical resistance, phase to phase | R ₂₅ | Ω | 3.9 | 1.8 | 0.5 | 5.4 | 2.5 | 0.8 |
| Inductance, phase to phase | L | mH | 39.5 | 17.3 | 5.3 | 68.9 | 30.1 | 9.2 |
| Cooling water flow | dV/dt | l/min | 5.5 | 5.5 | 5.5 | 8.9 | 8.9 | 8.9 |
| Cooling water temperature difference | Δ9 | K | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 |
| Motor temperature switch-off threshold | в | °C | 110 | 110 | 110 | 110 | 110 | 110 |
| DC link voltage | U _{DCL} | V | 600 | 600 | 600 | 600 | 600 | 600 |

Subject to modifications without prior notification, where they serve technical progress. Tolerance range for values: $\pm 10\%$ We would be glad to provide additional data and drawings on request.

We recommend a detailed application review by our engineering team for suitable motor selection.

Performance data

| Motor size | | | 460x75 | 460x75 | 460x100 | 460x100 | 460x125 | 460x125 |
|---|---------------------|--------------------------------|--------|--------|--------------|---------|---------|---------|
| Winding variant | | | Z2.5 | Z3.8 | Z 2.5 | Z3.8 | Z2.5 | Z3.8 |
| Ultimate torque (1 s) at I _u | T _u | Nm | 2775 | 2775 | 3751 | 3751 | 4689 | 4689 |
| Peak torque (saturation range) at I _p | T_{p} | Nm | 2330 | 2330 | 3144 | 3144 | 3930 | 3930 |
| Continuous torque, cooled at $I_{\rm cw}$ | T_{cw} | Nm | 1417 | 1413 | 1961 | 1955 | 2494 | 2486 |
| Continuous torque, not cooled at I _c | T_c | Nm | 522 | 520 | 726 | 723 | 931 | 929 |
| Stall torque, cooled at I _{sw} | T_{sw} | Nm | 1061 | 1057 | 1467 | 1462 | 1866 | 1860 |
| Cogging torque at I = 0 | T_{cog} | Nm | 5.92 | 5.92 | 7.89 | 7.89 | 9.87 | 9.87 |
| Knee speed at $\rm I_{cw}$ and $\rm U_{DCL}$ | n_{lw} | rpm | 75 | 144 | 54 | 106 | 41 | 83 |
| Continuous speed (S1), cooled at I _{cw} | n_{lwS1} | rpm | 75 | 144 | 54 | 106 | 41 | 83 |
| Ultimate current (1 s) | l _u | A_{rms} | 62.3 | 112.4 | 62.3 | 112.4 | 62.3 | 112.4 |
| Peak current (saturation range) | l _p | \boldsymbol{A}_{rms} | 46.0 | 83.0 | 46.0 | 83.0 | 46.0 | 83.0 |
| Continuous current, cooled at P _{lw} | I _{cw} | A_{rms} | 24.4 | 44.0 | 25.1 | 45.2 | 25.5 | 46.0 |
| Continuous current, not cooled at P _{lc} | l _c | A_{rms} | 8.6 | 15.4 | 8.9 | 16.0 | 9.2 | 16.5 |
| Stall current, cooled | Isw | A_{rms} | 17.7 | 31.9 | 18.2 | 32.8 | 18.5 | 33.3 |
| Power loss at T _p (25°C) | P_{lp} | W | 10851 | 10919 | 13318 | 13401 | 15784 | 15882 |
| Power loss at T _{cw} | P_{lw} | W | 4112 | 4112 | 5322 | 5322 | 6531 | 6531 |
| Power loss at T _c (25°C) | P_{lc} | W | 375 | 375 | 500 | 500 | 626 | 626 |
| Motor constant (25°C) | $k_{_{m}}$ | Nm/√W | 26.95 | 26.87 | 32.44 | 32.33 | 37.24 | 37.13 |
| Torque constant | $k_{_{\mathrm{T}}}$ | $\mathrm{Nm/A}_{\mathrm{rms}}$ | 61.0 | 33.8 | 81.4 | 45.1 | 101.7 | 56.3 |
| Back EMF constant, phase to phase | k_u | V/(rad/s) | 49.8 | 27.6 | 66.4 | 36.8 | 83.0 | 46.0 |
| Electrical resistance, phase to phase | R ₂₅ | Ω | 3.4 | 1.1 | 4.2 | 1.3 | 5.0 | 1.5 |
| Inductance, phase to phase | L | mH | 41.4 | 12.7 | 52.3 | 16.1 | 65.4 | 20.1 |
| Cooling water flow | dV/dt | l/min | 11.8 | 11.8 | 15.2 | 15.2 | 18.7 | 18.7 |
| Cooling water temperature difference | Δ9 | K | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 |
| Motor temperature switch-off threshold | в | °C | 110 | 110 | 110 | 110 | 110 | 110 |
| DC link voltage | U _{DCL} | V | 600 | 600 | 600 | 600 | 600 | 600 |

 $Subject \ to \ modifications \ without \ prior \ notification, \ where \ they \ serve \ technical \ progress. \ Tolerance \ range \ for \ values: \ \pm 10\% \ decreases \ tolerance \ range \ for \ values: \ \pm 10\% \ decreases \ decrease$ We would be glad to provide additional data and drawings on request.

We recommend a detailed application review by our engineering team for suitable motor selection.

Performance data

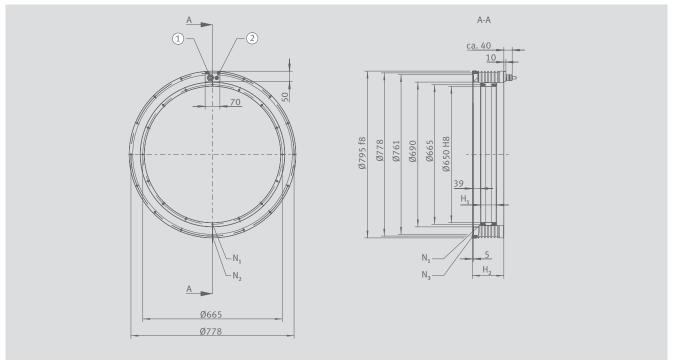
| Motor size | | | 460x125 | 460x150 | 460x150 | 460x175 | 460x175 |
|---|--------------------------------|--------------------------------|---------|---------|---------|---------|---------|
| Winding variant | | | Z4.9 | Z3.8 | Z4.9 | Z3.8 | Z4.9 |
| Ultimate torque (1 s) at I _u | T _u | Nm | 4689 | 5739 | 5739 | 6695 | 6695 |
| Peak torque (saturation range) at I _p | T _p | Nm | 3930 | 4811 | 4811 | 5612 | 5612 |
| Continuous torque, cooled at I _{cw} | T_{cw} | Nm | 2557 | 3081 | 3169 | 3628 | 3731 |
| Continuous torque, not cooled at I _c | T_c | Nm | 955 | 1158 | 1191 | 1369 | 1408 |
| Stall torque, cooled at I _{sw} | T_{sw} | Nm | 1913 | 2305 | 2371 | 2714 | 2791 |
| Cogging torque at I = 0 | T_{cog} | Nm | 9.87 | 11.84 | 11.84 | 13.82 | 13.82 |
| Knee speed at I_{cw} and U_{DCL} | n_{lw} | rpm | 125 | 67 | 103 | 56 | 86 |
| Continuous speed (S1), cooled at I cw | $\boldsymbol{n}_{\text{lwS1}}$ | rpm | 125 | 67 | 103 | 56 | 86 |
| Ultimate current (1 s) | l _u | A_{rms} | 164.6 | 112.4 | 164.6 | 112.4 | 164.6 |
| Peak current (saturation range) | l _p | A_{rms} | 121.6 | 83.0 | 121.6 | 83.0 | 121.6 |
| Continuous current, cooled at P _{lw} | l _{cw} | A_{rms} | 69.2 | 46.5 | 70.1 | 47.0 | 70.7 |
| Continuous current, not cooled at P _{lc} | l _c | A_{rms} | 24.8 | 16.8 | 25.3 | 17.0 | 25.6 |
| Stall current, cooled | Isw | A_{rms} | 50.2 | 33.8 | 50.8 | 34.1 | 51.3 |
| Power loss at T _p (25°C) | P_{lp} | W | 15016 | 18364 | 17362 | 20846 | 19708 |
| Power loss at T _{cw} | P_{lw} | W | 6531 | 7740 | 7740 | 8950 | 8950 |
| Power loss at T _c (25°C) | P_{lc} | W | 626 | 751 | 751 | 876 | 876 |
| Motor constant (25°C) | $k_{_{m}}$ | Nm/√W | 38.18 | 42.26 | 43.46 | 46.28 | 47.59 |
| Torque constant | $k_{\scriptscriptstyle T}$ | $\mathrm{Nm/A}_{\mathrm{rms}}$ | 38.5 | 69.0 | 47.1 | 80.5 | 55.0 |
| Back EMF constant, phase to phase | k_u | V/(rad/s) | 31.4 | 56.3 | 38.5 | 65.7 | 44.9 |
| Electrical resistance, phase to phase | R ₂₅ | Ω | 0.7 | 1.8 | 0.8 | 2.0 | 0.9 |
| Inductance, phase to phase | L | mH | 9.4 | 23.1 | 10.8 | 27.0 | 12.6 |
| Cooling water flow | dV/dt | l/min | 18.7 | 14.8 | 14.8 | 17.1 | 17.1 |
| Cooling water temperature difference | Δ9 | К | 5.0 | 7.5 | 7.5 | 7.5 | 7.5 |
| Motor temperature switch-off threshold | 9 | °C | 110 | 110 | 110 | 110 | 110 |
| DC link voltage | U _{DCL} | V | 600 | 600 | 600 | 600 | 600 |

Subject to modifications without prior notification, where they serve technical progress. Tolerance range for values: ±10% We would be glad to provide additional data and drawings on request.

We recommend a detailed application review by our engineering team for suitable motor selection.

RIB13-3P-690xH

Drawing and mechanical parameters



Drawing RIB13-3P-690xH ① Motor cable ② Sensor cable

| Motor size | | | 690x25 | 690x50 | 690x75 | 690x100 | 690x125 | 690x150 | 690x175 |
|---|-------------------|-------|---|----------------|--------|-----------------|------------------------|-----------------------|---------|
| Fastening thread of rotor | N_{1} | | | x16, 22.5°) | | x16, .1.25°) | ϵ | °) | |
| Fastening thread of stator (cable side) | N_2 | | M8x16, M8x16, 15x (22.5°) 31x (11.25°) | | | | M8x16, 61x (5.625°) | | |
| Fastening thread of stator | N_3 | | • | | | | M8x16, 54x (5.625 | M8x16, 4x (5.625°) | |
| Height of rotor | H ₁ | mm | 26.0 | 51.0 | 76.0 | 101.0 | 126.0 | 151.0 | 176.0 |
| Height of stator | H ₂ | mm | 110.0 | 130.0 | 150.0 | 180.0 | 205.0 | 230.0 | 255.0 |
| Rotor mass | $m_{_1}$ | kg | 7.6 | 15.2 | 22.8 | 30.4 | 38.0 | 45.6 | 53.2 |
| Stator mass | $\mathrm{m_{_2}}$ | kg | 62.9 | 81.6 | 99.8 | 122.9 | 143.2 | 163.7 | 184.1 |
| Moment of inertia of rotor | J | kgm² | 0.85 | 1.70 | 2.55 | 3.40 | 4.25 | 5.10 | 5.95 |
| Axial attraction | F_a | kN | 1.11 | 1.11 | 1.11 | 1.11 | 1.11 | 1.11 | 1.11 |
| Radial attraction | F_{r} | kN/mm | 3.3 | 6.6 | 9.9 | 13.1 | 16.4 | 19.7 | 23.0 |
| Number of pole pairs | Р | | 65 | 65 | 65 | 65 | 65 | 65 | 65 |

Subject to modifications without prior notification, where they serve technical progress. Tolerance range for values: ±10% We would be glad to provide additional data and drawings on request.

We recommend a detailed application review by our engineering team for suitable motor selection.

RIB13-3P-690xH

Performance data

| Motor size | | | 690x25 | 690x25 | 690x25 | 690x50 | 690x50 | 690x75 |
|---|-------------------|---------------------|--------|--------|--------|--------|--------|--------|
| Winding variant | | | Z2.2 | Z3.3 | Z4.2 | Z3.3 | Z4.2 | Z3.3 |
| Ultimate torque (1 s) at I _u | T _u | Nm | 1978 | 1978 | 1978 | 4059 | 4059 | 6244 |
| Peak torque (saturation range) at I _p | T _p | Nm | 1768 | 1768 | 1768 | 3627 | 3627 | 5579 |
| Continuous torque, cooled at I _{cw} | T_{cw} | Nm | 989 | 956 | 989 | 2094 | 2166 | 3288 |
| Continuous torque, not cooled at I _c | T _c | Nm | 356 | 344 | 356 | 829 | 857 | 1363 |
| Stall torque, cooled at I _{sw} | T_{sw} | Nm | 769 | 743 | 769 | 1628 | 1684 | 2557 |
| Cogging torque at I = 0 | T_{cog} | Nm | 1.47 | 1.47 | 1.47 | 2.94 | 2.94 | 4.41 |
| Knee speed at I_{cw} and U_{DCL} | n _{lw} | rpm | 70 | 123 | 184 | 66 | 101 | 44 |
| Continuous speed (S1), cooled at I _{cw} | n _{lwS1} | rpm | 70 | 115 | 115 | 66 | 101 | 44 |
| Ultimate current (1 s) | l _u | A_{rms} | 49.1 | 81.5 | 122.7 | 81.5 | 122.7 | 81.5 |
| Peak current (saturation range) | l _p | A_{rms} | 39.3 | 65.2 | 98.2 | 65.2 | 98.2 | 65.2 |
| Continuous current, cooled at P _{lw} | l _{cw} | A_{rms} | 19.3 | 30.9 | 48.2 | 33.0 | 51.5 | 33.7 |
| Continuous current, not cooled at P _{lc} | I _c | A_{rms} | 6.8 | 10.9 | 17.0 | 12.8 | 20.0 | 13.7 |
| Stall current, cooled | l _{sw} | A_{rms} | 14.7 | 23.6 | 36.7 | 25.2 | 39.2 | 25.7 |
| Power loss at T _p (25°C) | P_{lp} | W | 7758 | 8303 | 7758 | 12076 | 11284 | 15850 |
| Power loss at T _{cw} | P_{lw} | W | 2510 | 2510 | 2510 | 4160 | 4160 | 5690 |
| Power loss at T _c (25°C) | P_{lc} | W | 233 | 233 | 233 | 466 | 466 | 699 |
| Motor constant (25°C) | k _m | Nm/√W | 23.34 | 22.56 | 23.34 | 38.38 | 39.70 | 51.53 |
| Torque constant | k _T | Nm/A _{rms} | 52.3 | 31.5 | 20.9 | 64.7 | 42.9 | 99.5 |
| Back EMF constant, phase to phase | k _u | V/(rad/s) | 42.7 | 25.7 | 17.1 | 52.8 | 35.1 | 81.3 |
| Electrical resistance, phase to phase | R ₂₅ | Ω | 3.4 | 1.3 | 0.5 | 1.9 | 0.8 | 2.5 |
| Inductance, phase to phase | L | mH | 41.4 | 15.0 | 6.6 | 23.1 | 10.2 | 31.0 |
| Cooling water flow | dV/dt | l/min | 7.4 | 7.4 | 7.4 | 12.3 | 12.3 | 16.9 |
| Cooling water temperature difference | Δ9 | K | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 |
| Motor temperature switch-off threshold | в | °C | 110 | 110 | 110 | 110 | 110 | 110 |
| DC link voltage | U _{DCL} | V | 600 | 600 | 600 | 600 | 600 | 600 |

 $Subject to modifications without prior notification, where they serve technical progress. Tolerance range for values: \pm 10\% and the progress is a subject to modification of the prior notification of the progress of the p$ We would be glad to provide additional data and drawings on request.

We recommend a detailed application review by our engineering team for suitable motor selection.

RIB13-3P-690xH

Performance data

| Motor size | | | 690x75 | 690x100 | 690x100 | 690x100 | 690x125 | 690x125 |
|---|------------------------------|--------------------------------|--------|---------|---------|---------|---------|---------|
| Winding variant | | | Z4.2 | Z3.3 | Z4.2 | Z5.9 | Z3.3 | Z4.2 |
| Ultimate torque (1 s) at I _u | T _u | Nm | 6244 | 8366 | 8366 | 8366 | 10457 | 10457 |
| Peak torque (saturation range) at I_p | T_{p} | Nm | 5579 | 7475 | 7475 | 7475 | 9343 | 9343 |
| Continuous torque, cooled at $I_{\rm cw}$ | T_{cw} | Nm | 3401 | 4504 | 4659 | 4504 | 5712 | 5909 |
| Continuous torque, not cooled at I _c | T_{c} | Nm | 1410 | 1895 | 1960 | 1895 | 2425 | 2508 |
| Stall torque, cooled at I _{sw} | T_{sw} | Nm | 2645 | 3502 | 3623 | 3502 | 4441 | 4595 |
| Cogging torque at I = 0 | T_{cog} | Nm | 4.41 | 2.94 | 2.94 | 2.94 | 7.35 | 7.35 |
| Knee speed at $\rm I_{cw}$ and $\rm U_{DCL}$ | n_{lw} | rpm | 68 | 32 | 51 | 90 | 25 | 40 |
| Continuous speed (S1), cooled at I _{cw} | $n_{_{lwS1}}$ | rpm | 68 | 32 | 51 | 90 | 25 | 40 |
| Ultimate current (1 s) | l _u | A_{rms} | 122.7 | 81.5 | 122.7 | 203.7 | 81.5 | 122.7 |
| Peak current (saturation range) | l _p | \boldsymbol{A}_{rms} | 98.2 | 65.2 | 98.2 | 163.0 | 65.2 | 98.2 |
| Continuous current, cooled at P _{lw} | I _{cw} | A_{rms} | 52.5 | 34.5 | 53.7 | 86.2 | 35.0 | 54.5 |
| Continuous current, not cooled at P _{lc} | I _c | A_{rms} | 21.3 | 14.2 | 22.1 | 35.5 | 14.5 | 22.7 |
| Stall current, cooled | l _{sw} | A_{rms} | 40.0 | 26.3 | 40.9 | 65.7 | 26.6 | 41.5 |
| Power loss at T _p (25°C) | P_{lp} | W | 14811 | 19624 | 18337 | 19624 | 23398 | 21864 |
| Power loss at T _{cw} | P_{lw} | W | 5690 | 7364 | 7364 | 7364 | 9037 | 9037 |
| Power loss at T _c (25°C) | P_{lc} | W | 699 | 932 | 932 | 932 | 1165 | 1165 |
| Motor constant (25°C) | $k_{_{m}}$ | Nm/√W | 53.30 | 62.05 | 64.19 | 62.05 | 71.03 | 73.48 |
| Torque constant | $k_{\scriptscriptstyle T}$ | $\mathrm{Nm/A}_{\mathrm{rms}}$ | 66.1 | 133.3 | 88.5 | 53.3 | 166.7 | 110.6 |
| Back EMF constant, phase to phase | k _u | V/(rad/s) | 53.9 | 108.9 | 72.3 | 43.5 | 136.1 | 90.3 |
| Electrical resistance, phase to phase | R ₂₅ | Ω | 1.0 | 3.1 | 1.3 | 0.5 | 3.7 | 1.5 |
| Inductance, phase to phase | L | mH | 13.7 | 37.6 | 16.6 | 6.0 | 46.1 | 20.3 |
| Cooling water flow | dV/dt | l/min | 16.9 | 14.6 | 14.6 | 14.6 | 17.9 | 17.9 |
| Cooling water temperature difference | Δ9 | K | 5.0 | 7.5 | 7.5 | 7.5 | 7.5 | 7.5 |
| Motor temperature switch-off threshold | в | °C | 110 | 110 | 110 | 110 | 110 | 110 |
| DC link voltage | $U_{\scriptscriptstyle DCL}$ | V | 600 | 600 | 600 | 600 | 600 | 600 |

 $Subject \ to \ modifications \ without \ prior \ notification, \ where \ they \ serve \ technical \ progress. \ Tolerance \ range \ for \ values: \ \pm 10\% \ decreases \ tolerance \ range \ for \ values: \ \pm 10\% \ decreases \ decrease$ We would be glad to provide additional data and drawings on request.

We recommend a detailed application review by our engineering team for suitable motor selection.

RIB13-3P-690xH

Performance data

| Motor size | | | 690x125 | 690x150 | 690x150 | 690x150 | 690x175 | 690x175 |
|---|----------------------------|--------------------------------|-------------|---------|---------|---------|---------|---------|
| Winding variant | | | Z5.9 | Z3.3 | Z4.2 | Z5.9 | Z4.2 | Z5.9 |
| Ultimate torque (1 s) at I | T _u | Nm | 10457 | 12549 | 12549 | 12549 | 14640 | 14640 |
| Peak torque (saturation range) at I _p | T_{p} | Nm | 9343 | 11212 | 11212 | 11212 | 13081 | 13081 |
| Continuous torque, cooled at I _{cw} | T_{cw} | Nm | 5712 | 6924 | 7163 | 6924 | 8421 | 8140 |
| Continuous torque, not cooled at I _c | T_c | Nm | 2425 | 2958 | 3060 | 2958 | 3613 | 3493 |
| Stall torque, cooled at I _{sw} | T_{sw} | Nm | 4441 | 5384 | 5570 | 5384 | 6548 | 6329 |
| Cogging torque at I = 0 | T_{cog} | Nm | 7.35 | 4.41 | 4.41 | 4.41 | 10.30 | 10.30 |
| Knee speed at I_{cw} and U_{DCL} | n _{lw} | rpm | 71 | 19 | 32 | 58 | 27 | 47 |
| Continuous speed (S1), cooled at I _{cw} | n_{lwS1} | rpm | 71 | 19 | 32 | 58 | 27 | 47 |
| Ultimate current (1 s) | l _u | A_{rms} | 203.7 | 81.5 | 122.7 | 203.7 | 122.7 | 203.7 |
| Peak current (saturation range) | l _p | A_{rms} | 163.0 | 65.2 | 98.2 | 163.0 | 98.2 | 163.0 |
| Continuous current, cooled at P _{lw} | l _{cw} | A_{rms} | 87.4 | 35.3 | 55.1 | 88.3 | 55.5 | 89.0 |
| Continuous current, not cooled at P _{lc} | I _c | A_{rms} | 36.4 | 14.8 | 23.0 | 37.0 | 23.3 | 37.4 |
| Stall current, cooled | Isw | A_{rms} | 66.6 | 26.9 | 42.0 | 67.3 | 42.3 | 67.8 |
| Power loss at T _p (25°C) | P_{lp} | W | 23398 | 27172 | 25390 | 27172 | 28916 | 30946 |
| Power loss at T _{cw} | P_{lw} | W | 9037 | 10711 | 10711 | 10711 | 12384 | 12384 |
| Power loss at T _c (25°C) | P_{lc} | W | 1165 | 1399 | 1399 | 1399 | 1632 | 1632 |
| Motor constant (25°C) | $k_{_{m}}$ | Nm/√W | 71.03 | 79.09 | 81.82 | 79.09 | 89.45 | 86.47 |
| Torque constant | $k_{\scriptscriptstyle T}$ | $\mathrm{Nm/A}_{\mathrm{rms}}$ | 66.7 | 200.0 | 132.8 | 80.0 | 154.9 | 93.3 |
| Back EMF constant, phase to phase | k_u | V/(rad/s) | 54.4 | 163.3 | 108.4 | 65.3 | 126.5 | 76.2 |
| Electrical resistance, phase to phase | R ₂₅ | Ω | 0.6 | 4.3 | 1.8 | 0.7 | 2.0 | 0.8 |
| Inductance, phase to phase | L | mH | 7.4 | 55.3 | 24.4 | 8.8 | 28.4 | 11.5 |
| Cooling water flow | dV/dt | l/min | 17.9 | 15.9 | 15.9 | 15.9 | 18.4 | 18.4 |
| Cooling water temperature difference | Δθ | K | 7.5 | 10.0 | 10.0 | 10.0 | 10.0 | 10.0 |
| Motor temperature switch-off threshold | в | °C | 110 | 110 | 110 | 110 | 110 | 110 |
| DC link voltage | U_{DCL} | V | 600 | 600 | 600 | 600 | 600 | 600 |

Subject to modifications without prior notification, where they serve technical progress. Tolerance range for values: $\pm 10\%$ We would be glad to provide additional data and drawings on request.

We recommend a detailed application review by our engineering team for suitable motor selection.

Checklist for your inquiry

Torque motors

Please fill out the following checklist so we can answer your inquiry as quickly and precisely as possible. Do not hesitate to contact the Schaeffler sales team if you have any questions.

| Company | Contact name | Sector · Project name | | | | |
|--------------------------------------|--|--|--|--|--|--|
| | | | | | | |
| Phone | E-mail | | | | | |
| Application | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| Predominant operating mode | ☐ Continuous operation (S1, e.g. in NC axes) | ☐ Intermittent operation (S6, e.g. in cycled applications) | | | | |
| Operating several motors in parallel | ☐ Yes☐ Tandem arrangement☐ Janus arrangement | □ No | | | | |
| Motor type (if known) | | | | | | |
| Any required compatibility to | Manufacturer | Type | | | | |
| Installation space | Min. internal diameter / max. externa | / max. external diameter / max. height [mm] | | | | |
| | | | | | | |
| Required operating points | Operating point 1 Torque Continuous operation (S1) Standstill | Speed ☐ Intermittent operation (S6) | | | | |
| | Operating point 2 Torque Continuous operation (S1) | • | | | | |
| Frequency converter | ☐ Standstill Manufacturer DC link voltage [V _{DC}] Peak current | Continuous operation | | | | |
| | | | | | | |

| Cooling | ☐ Water (standard) ☐ Other | ☐ Natural convection/not cooled |
|---------------------------|---|---------------------------------|
| Cable outlet | ☐ Axial (standard) | |
| | ☐ Tangential | |
| | □ Radial | |
| Cable type · cable length | ☐ Separate motor and sensor cables | ☐ 1 m standard, open ends |
| | | |
| | Other types and lengths upon request. | |
| O-rings | Seals required for water-cooled motors Yes | □ No |
| Temperature monitoring | ☐ PTC and Pt1000 | |
| Technical documentation | ☐ Paper Language | □ CD |
| Requirement · quantity | ☐ One-time requirement | |
| | ☐ Prototype | |
| | ☐ Series | |
| | | |
| | | |

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Contact

Glossary

| Symbol | Meaning | Unit | Explanation |
|-------------------|----------------------------------|------------------|---|
| T _u | Ultimate torque | Nm | Torque at high saturation in the magnetic circuit resulting from the ultimate current. May be approached briefly (<1 s) only if the stator is cold (approx. 60 °C) and magnet temperatures are below 60 °C. At higher temperatures, there is a risk of demagnetisation of the rotor and thermal destruction of the stator within a very short period of time. The ultimate torque should not be used as a dimensioning variable, but must be observed in the case of short-circuit braking. |
| T _p | Peak torque | Nm | Short duration $(1-3 \text{ s})$ torque at I_p which is reliably attained in the saturation range and at all operating temperatures. With magnet temperatures up to 60 °C and in pulsed mode, T_p can be increased up to the value of T_u . |
| T _{cw} | Continuous torque, | Nm | Motor torque at I _{cw} which is available as a continuous torque in nominal operation with water cooling and a maximum temperature gradient of approx. 100 K between the winding and cooling fluid. |
| T _c | Continuous torque, not cooled | Nm | Continuous motor torque at continuous current I_c which the motor can be operated at for thermally stable operation without external cooling, but is heated up in doing so. |
| T _{sw} | Stall torque, cooled | Nm | Torque that can be produced when the motor is stationary and with pole change frequencies up to approx. 0.1 Hz. |
| T _{cog} | Cogging torque | Nm | Torque which acts in a pulsating manner depending on the rotor position. The specified value is the peak value in the de-energized state. |
| n _{lw} | Knee speed | rpm | Winding-dependent speed limit without taking the dynamic heat losses into account when operating at I _{cw} and without field weakening. The torque drops significantly after this point. |
| n _{lwS1} | Continuous speed (S1), cooled | rpm | Speed limit up to which the motor can be continuously operated at $\rm I_{\rm cw}$ |
| I _u | Ultimate current | A _{rms} | Effective current at which the magnetic circuit has high saturation. It is determined either by the maximum current density in the winding or by the incipient risk of demagnetisation at a magnet temperature of 80 °C. |
| I _p | Peak current | A _{rms} | Effective current in the iron saturation range which should be used as the dimensioning variable (see also T_p). When the rotor is only moderately warm (magnet temperature max. 60 °C) and pulsed mode is used (max. 1 – 3 s), I_p can be increased to the limit value I_u . |
| I _{cw} | Continuous current, cooled | A_{rms} | Effective current which is permissible during continuous operation with water cooling above a pole change frequency of 0.1 Hz. |

| Symbol | Meaning | Unit | Explanation | | | | |
|-----------------|--------------------------------|---------------------|---|--|--|--|--|
| I _c | Continuous current, not cooled | | Effective current at which the associated power loss leads to relative ly low heating of the motor without forced cooling, depending on the size of the mounting base. | | | | |
| l _{sw} | Stall current, cooled | A_{rms} | Effective continuous current when the motor is stationary and with pole change frequencies up to approx. 0.1 Hz. Owing to the varying power distribution in the motor phases, the motor current must be reduced to this value to prevent local overheating. This is based on the most unfavourable rotor position from a thermal perspective. | | | | |
| P ₁ | Power loss | W | The thermal output resulting in the motor winding which leads to a time-dependent temperature increase subject to the operating mode (current) and the environmental conditions (cooling). In the upper dynamic range (at T_p), P_l is particularly high due to the squared dependence on current, whereas the warming in the continuous current range is relatively low. P_l is calculated in a simplified manner with the aid of the motor constant k_m for a movement section with the required torque T: $P_l = (T/k_m)^2$ | | | | |
| P_{lp} | Power loss | W | Power loss at I _p | | | | |
| P _{lw} | Powerloss | W | Power loss at I _{cw} | | | | |
| P _{lc} | Power loss | W | Power loss at I _c | | | | |
| k _m | Motor constant | Nm/√W | Constant which expresses the relation between the generated torque and the power loss, i.e. the efficiency of the motor. It depends on the temperature and is only completely accurate during static operation as well as in the linear dynamic range of the motor, e.g. in positioning procedures at low speeds and torques. If the winding temperature is 130 °C, the motor constant reduces to 0.85 times its normal value. | | | | |
| k _T | Torque constant | Nm/A _{rms} | Constant which, when multiplied by the current in the linear dynamic range, represents the motor torque that is being produced: $T = I_c \cdot k_T$. | | | | |
| k _u | Back EMF constant | V/(rad/s) | Constant which (in generator operation), when multiplied by the speed, produces the armature countervoltage (peak value) resulting at the motor terminals: $U_{\text{EMF}} = k_{\text{u}} \cdot n$ | | | | |
| R ₂₅ | Electric resistance | Ω | Winding resistance between two motor phases at 25 °C. At 130 °C, it increases to approx. 1.4 times its normal value. | | | | |
| L | Inductance, phase to phase | mH | Inductance between two motor phases, applies to the linear range between torque and current. | | | | |
| dV/dt | Cooling water flow | l/min | Flow rate required to achieve the specified cooling water temperature difference $\Delta \vartheta$ with power loss P_{lw} . | | | | |

Glossary

| Symbol | Meaning | Unit | Explanation |
|--------------------|--|-------|--|
| Δ9 | Cooling water temperature difference | K | Maximum temperature difference between coolant inlet and outlet |
| 9 | Motor temperature switch-off threshold | °C | With continuous operation at I _{cw} (water-cooled), the motor settles just under the temperature switching limit. If this temperature is exceeded – measured by the PTC sensor – a trigger device must switch off the servo controller in order to protect the motor. |
| U _{DCL} | DC link voltage | V | DC link voltage or supply voltage of the power actuators. The higher the speed and the countervoltage that rises with it and the greater the losses that depend on the frequency, the higher the voltage has to be. |
| Р | Number of pole pairs | | Number of magnetic pole pairs on the rotor |
| f _p (n) | Pole change frequency | Hz | Calculated from the speed and number of pole pairs of the motor: $f_p(n) \ [Hz] = n \ [rpm] \ / \ 60 \cdot P$ |
| F _a | Axial attraction | kN | Magnetic force which draws the rotor into the stator. |
| F _r | Radial attraction | kN/mm | Magnetic force between rotor and stator which changes depending on the eccentricity of the rotor relative to the stator. |

Modular system for rotary tables

Schaeffler offers a highly-specialized modular system that allows customers to select exactly the right components for their rotary tables and rotary axes – that includes high-speed, high-performance and high-precision designs.

Three standard torque motor series from Schaeffler Industrial Drives and three series of rotary table and rotary axis bearings from Schaeffler can be combined in any way desired. This means that the best solution can be assembled for every possible machine used for machining processes.

This optimum combination of components is adjusted by Schaeffler's engineers to perfectly match each individual customer's process and deliver exactly the required precision and dynamics.

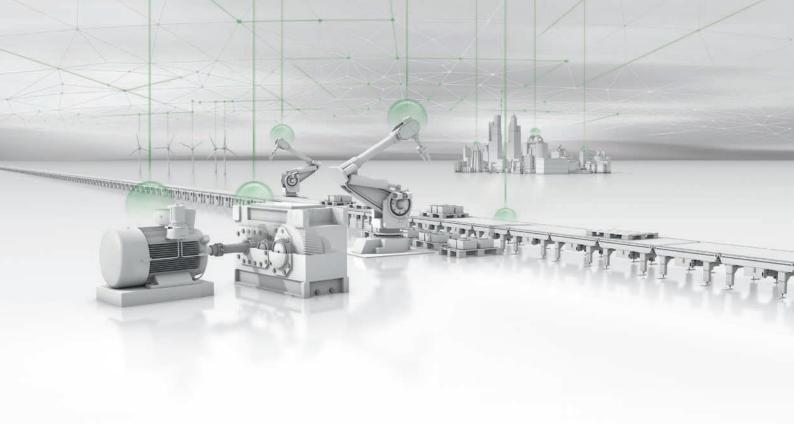


Unbeatable variety: Perfect coordination of motor and bearing

YRTS ZKLDF Rotary table bearing YRTC-XL Frictional torque Frictional torque Frictional torque Speed Speed Speed Rigidity Rigidity Rigidity **Torque motor** Axial/radial runout Axial/radial runout Axial/radial runout ++ **RIB** Positioning axes, Positioning axes, Positioning axes, simultaneous machining simultaneous machining simultaneous machining Torque density Speed Accuracy RKI Combined machining Gear machining Combined machining (turn-milling), gear machin-(turning/milling) (plane milling) ing (plane milling) Torque density Speed Accuracy **SRV** Turning, combined Ultra-precision machining, machining (turning/ Combined machining (turnpositioning table and swivmilling, grinding/hard ing/milling), gear grinding el-type axes Torque density turning), spindle applications

Speed Accuracy

[&]quot;+" Suitable "++" Very suitable "+++" Extremely suitable



Industry 4.0

Shaping the future with Schaeffler

Schaeffler is putting Industry 4.0 into practice

Even today, customers from a range of sectors are already reaping the benefits of our 4.0 solutions. Our smart components and digital services are always perfectly tailored to the specific application. This allows us to continuously optimize processes and increase machine availability.





Optimizing production

Optimize your processes and enhance the efficiency of your machines and equipment by gathering important process parameters and condition information using our interconnected products and smart services.



Increasing availability

Reduce machine downtimes due to failures or maintenance intervals and use our condition analyses and predictions to prevent unfavourable operating conditions.



Shortening time-to-market

Bring innovative solutions onto the market more quickly and benefit from our scalable and plaformbased product portfolio.



Enhancing flexibility

React quickly to new challenges in a changing market with customized original equipment and retrofit solutions.



Using expert knowledge

Access our expert knowledge quickly and easily with our cloud-based service solutions.



Everything from one source

Receive solutions with perfectly matched hardware and software from a single source.

Industry 4.0

Extract from the product portfolio

» Mechatronic solutions



» Service solutions

| » Service solutions | | |
|--|---|---------------------------------|
| Condition monitoring | Digital services | After sales support & services |
| SmartCheck | ConditionAnalyzer | Condition monitoring services |
| CONCEPT2 · CONCEPT8 | Schaeffler service apps | Arcanol rolling bearing greases |
| ProLink CMS SCHAEFFLER SCHAE | Digital services from Schaeffler: Easily accessible Various apps available Support for digital networking of products, machines and services Data collection Condition monitoring and evaluation | Maintenance tools |

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